

Self-optimizing control Theory – including constraints

«How to put optimization into the control layer by selecting the right controlled variable c »

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Outline

Skogestad procedure for control structure design:

I. Top Down

- Step S1: Define operational objective (cost) and constraints
- Step S2: Identify degrees of freedom and optimize operation for disturbances
- Step S3: Implementation of optimal operation
 - Control active constraints
 - Control self-optimizing variables for unconstrained, $c=Hy$
- Step S4: Where set the production rate? (Inventory control)

II. Bottom Up

- Step S5: Regulatory control: What more to control (secondary CV's)?
- Step S6: Supervisory control
- Step S7: Real-time optimization

Step S3: Implementation of optimal operation

- Optimal operation for given d^* :

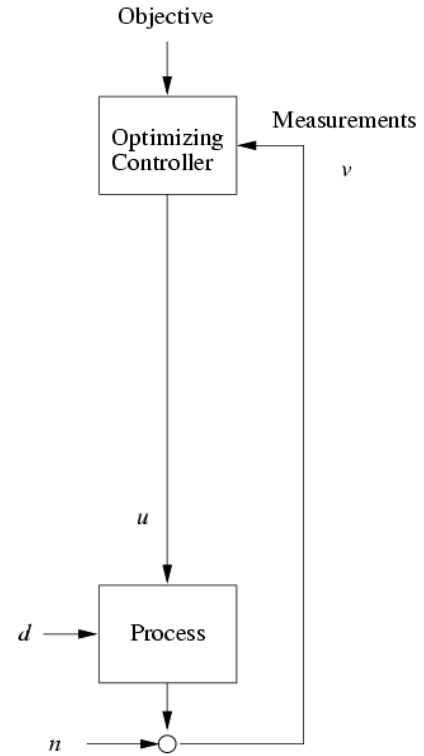
$$\begin{array}{ll} \min_u J(u, x, d) & \\ \text{subject to:} & \\ \text{Model equations:} & f(u, x, d) = 0 \\ \text{Operational constraints:} & g(u, x, d) < 0 \end{array} \quad \left. \vphantom{\begin{array}{l} \min_u J(u, x, d) \\ \text{subject to:} \\ \text{Model equations:} \\ \text{Operational constraints:} \end{array}} \right\} \rightarrow u_{opt}(d)$$

Problem: Usually cannot keep u_{opt} constant because disturbances d change

How should we adjust the degrees of freedom (u)?

What should we control?

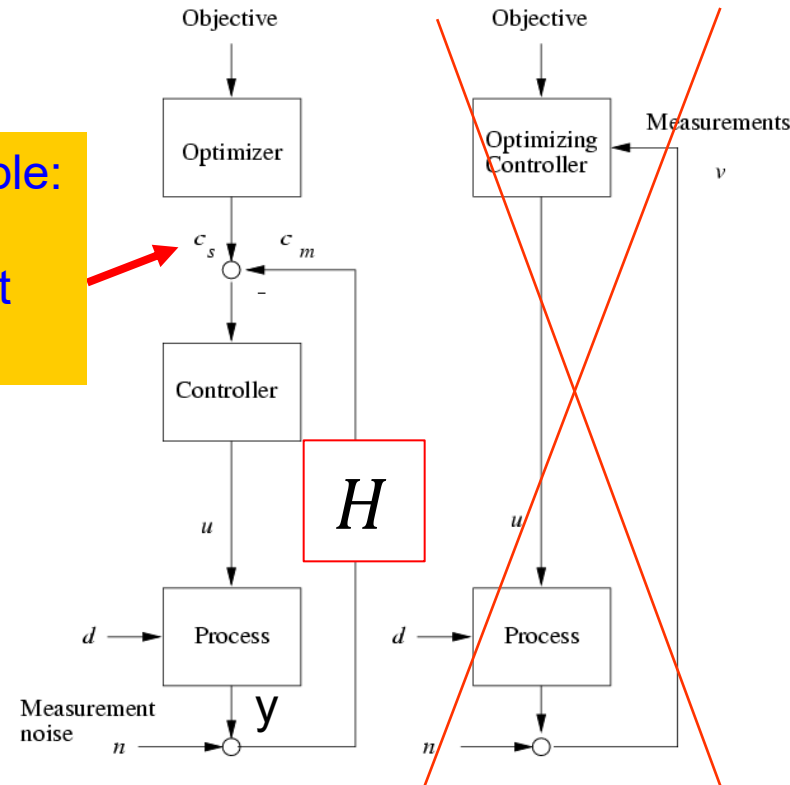
“Optimizing Control” (EMPC)



“Self-Optimizing Control”

c =self-optimizing variable:
Constant setpoints give acceptable loss (at least on short time scale)

What should we control?
(What is c ? What is H ?)



$$c = Hy$$

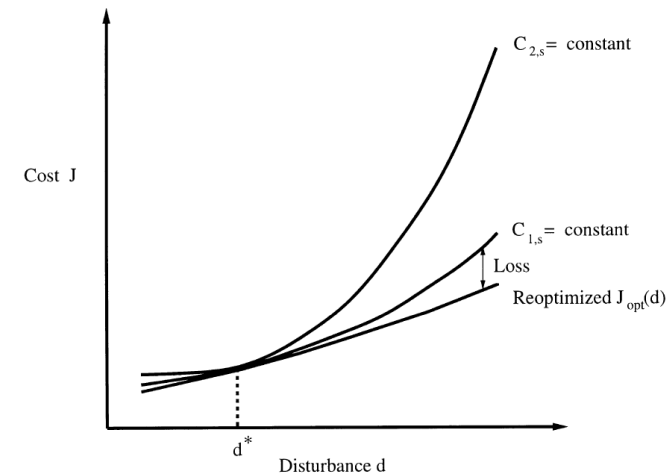
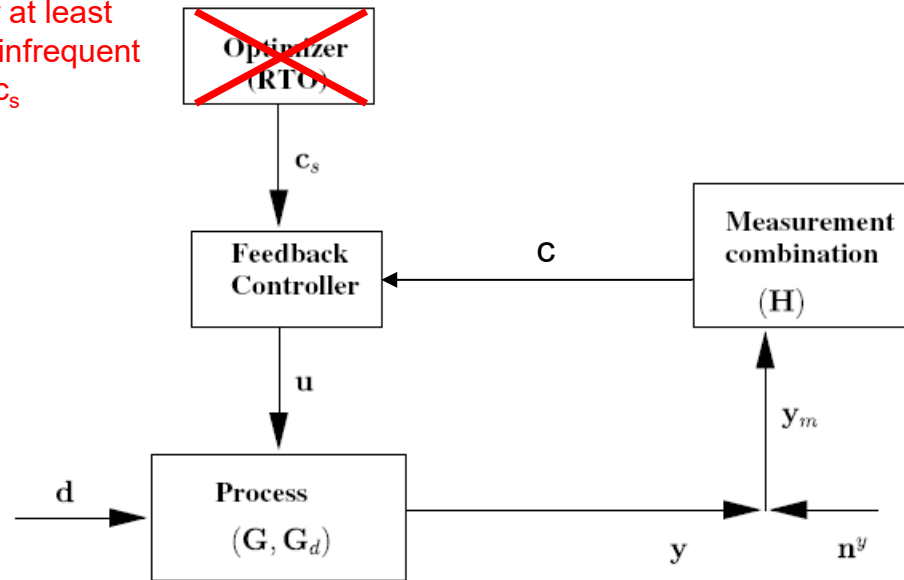
H : Nonsquare matrix

- Usually prefer single measurements as c 's (simple)– H is selection matrix of 0's and 1's
- H can also be full matrix (measurement combinations)

Self-optimizing control

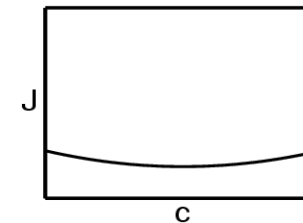
Self-optimizing control is when we can achieve an *acceptable loss* with *constant setpoint* values for the controlled variables

Delete - or at least need only infrequent update of c_s

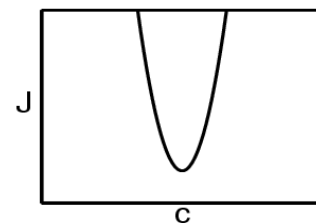


Good

BAD



(b) Flat optimum: Implementation easy



(c) Sharp optimum: Sensitive to implementation errors

Optimal operation of runner

- Cost to be minimized: $J = T$ (total time)
- One degree of freedom: $u = \text{power}$
- What should we control?



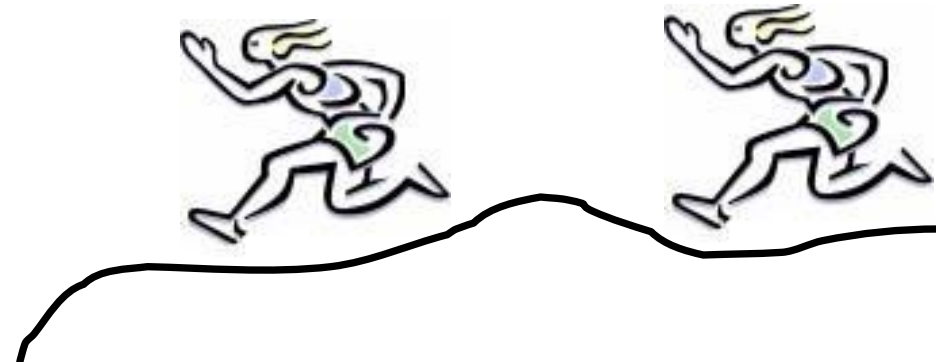
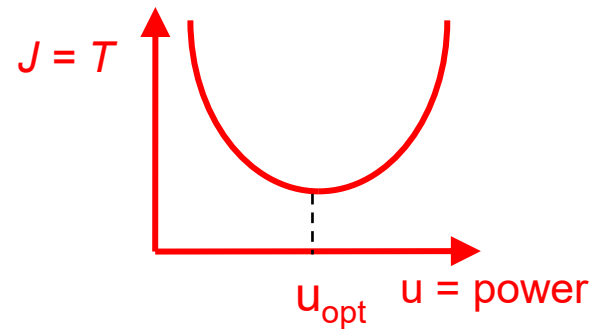
1. Sprinter case

- 100 meters run. $J = T$
- **Active constraint control:**
 - Maximum speed ("no thinking required")
 - CV = power (at max)



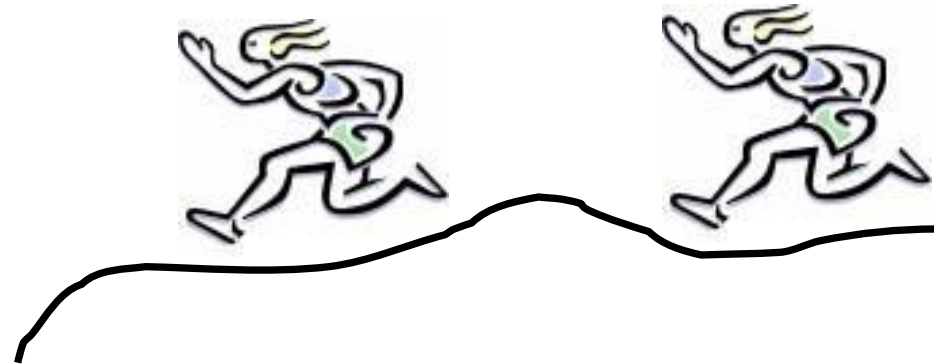
2. Marathon runner case

- 40 km run. $J = T$ (total time)
- What should we control? $CV = ?$
- Unconstrained optimum:

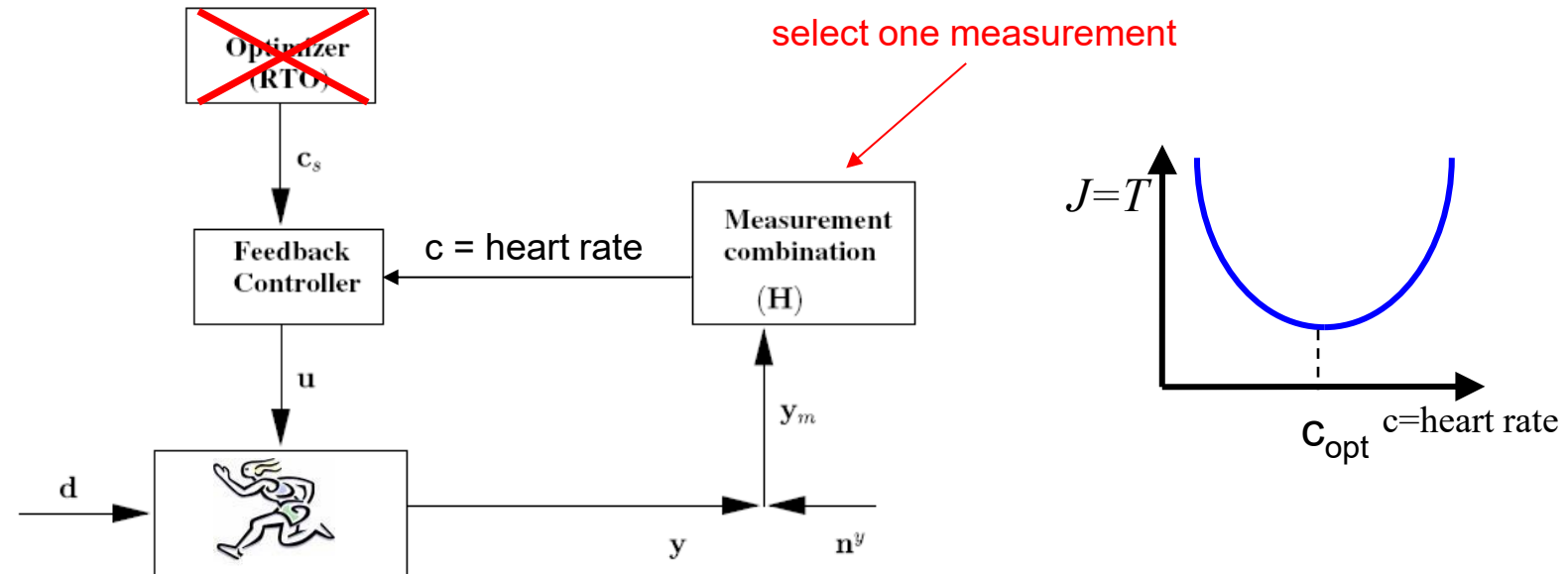


Self-optimizing control: Marathon

- Any self-optimizing variable (to control at constant setpoint)?
 - c_1 = distance to leader of race (not optimal and not always feasible)
 - c_2 = speed (not always feasible, similar to controlling cost $J=T$, speed = 42 km/T)
 - c_3 = heart rate
 - c_4 = «pain» = level of lactate in muscles



Conclusion Marathon runner

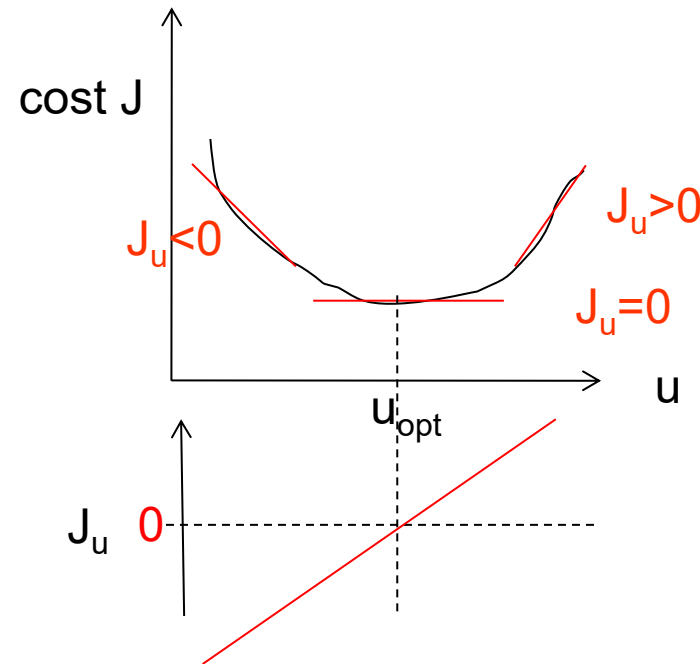


- CV = heart rate is good “self-optimizing” variable
- Simple and robust implementation
- Disturbances are indirectly handled by keeping a constant heart rate
- May have infrequent adjustment of setpoint (c_s)

The ideal “self-optimizing” variable is the gradient, J_u

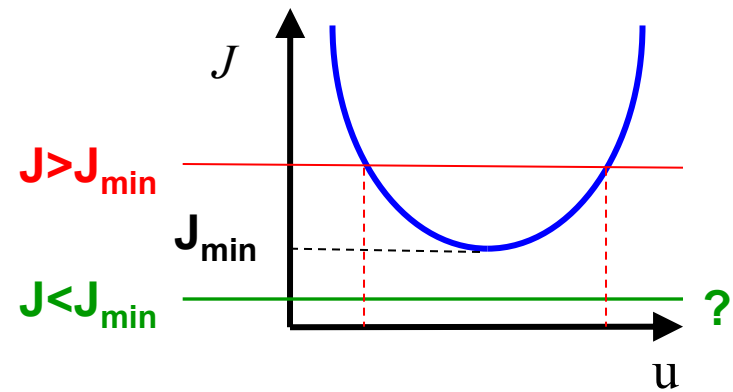
$$c = \Delta J / \Delta u = J_u$$

- Keep gradient at zero for all disturbances ($c = J_u = 0$)
- Problem: Usually no measurement of gradient



*I.J. Halvorsen, S. Skogestad, Indirect on-line optimization through setpoint control, in: AIChE 1997 Annual Meeting, Los Angeles; paper 194h.

*I.J. Halvorsen, S. Skogestad, J.C. Morud, V. Alstad, Optimal selection of controlled variables, Industrial & Engineering Chemistry Research 42 (14) (2003) 3273–3284



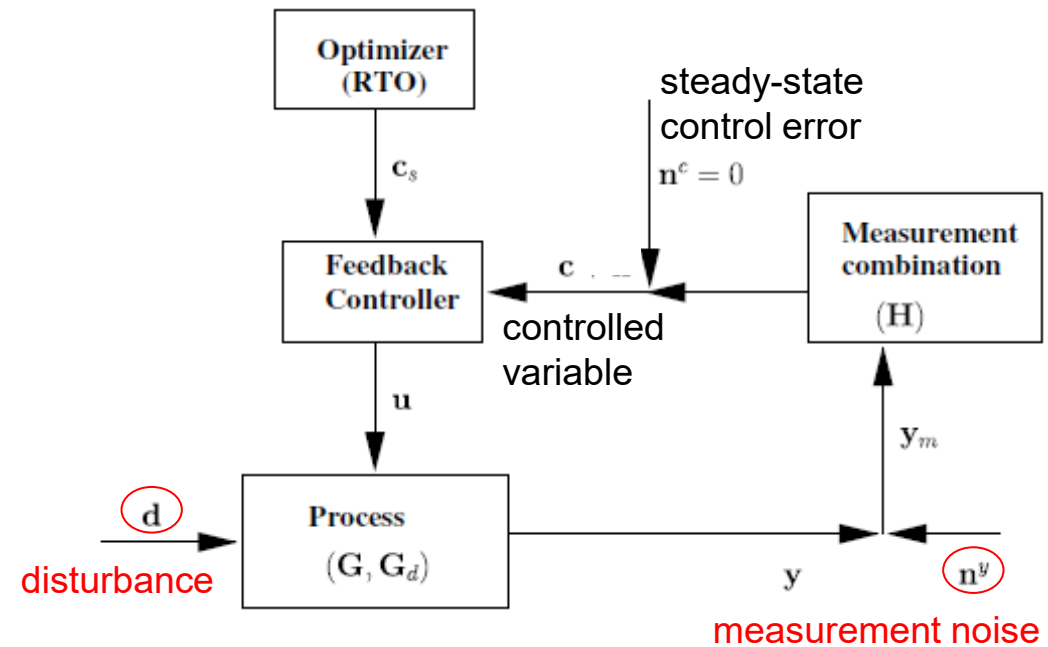
Unconstrained optimum: **NEVER** try to control a variable that reaches max or min at the optimum

- In particular, never try to control directly the cost J
- Assume we want to minimize J (e.g., $J = V = \text{energy}$) - and we make the stupid choice of selecting $CV = V = J$
 - **Then setting $J < J_{\min}$: Gives infeasible operation (cannot meet constraints)**
 - **and setting $J > J_{\min}$: Forces us to be nonoptimal (two steady states: may require strange operation)**

Measurements or measurement combinations

Ideally: $c = J_u$

In practice: $c = Hy$



- Single measurements:

$$c = Hy \quad H = \begin{bmatrix} 1 & 0 & 0 & 0 \\ 0 & 1 & 0 & 0 \end{bmatrix}$$

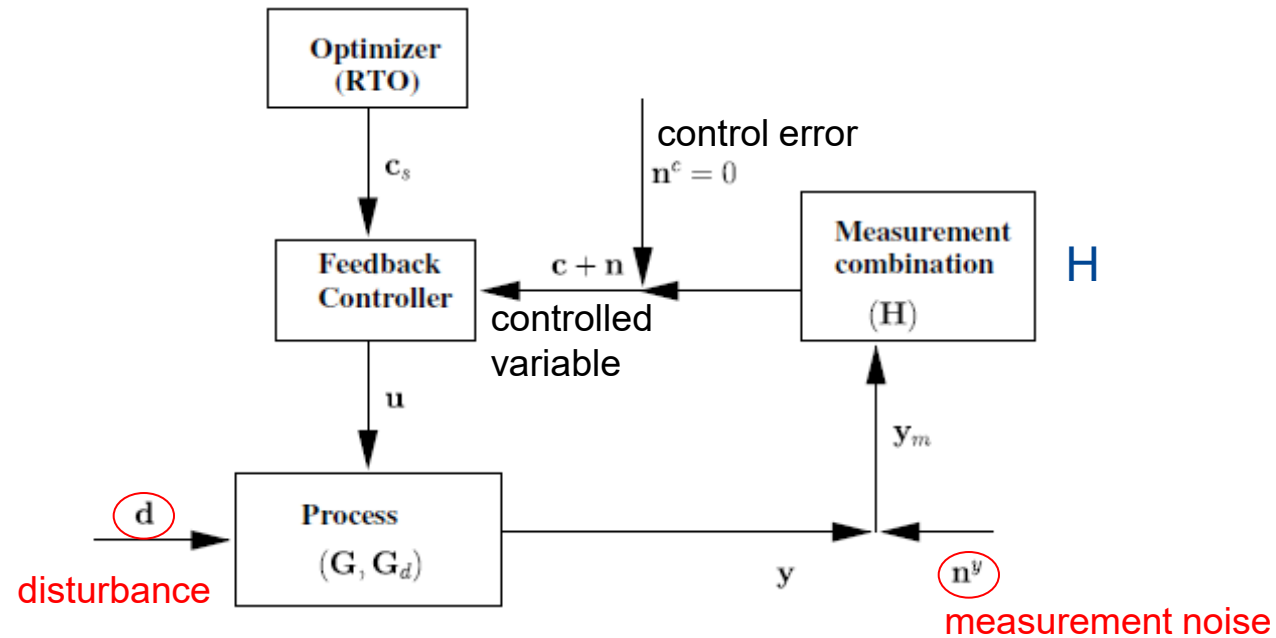
- Combinations of measurements:

$$c = Hy \quad H = \begin{bmatrix} h_{11} & h_{12} & h_{13} & h_{14} \\ h_{21} & h_{22} & h_{23} & h_{24} \end{bmatrix}$$

Optimal **measurement** combination

$$\Delta c = h_1 \Delta y_1 + h_2 \Delta y_2 + \dots = H \Delta y$$

- Candidate measurements (y): Include also inputs u



Nullspace method

Theorem

Given a sufficient number of measurements ($n_y \geq n_u + n_d$) and no measurement noise, select \mathbf{H} such that

$$\mathbf{H}\mathbf{F} = 0$$

where

$$\mathbf{F} = \frac{\partial \mathbf{y}^{opt}}{\partial \mathbf{d}}$$

Controlling $\mathbf{c} = \mathbf{H}\mathbf{y}$ to zero yields locally zero loss from optimal operation.

Proof: Given $\partial \mathbf{y}^{opt} = \mathbf{F} \partial \mathbf{d}$, and $\mathbf{c} = \mathbf{H}\mathbf{y}$:

$$\partial \mathbf{c}^{opt} = \mathbf{H} \partial \mathbf{y}^{opt} = \mathbf{H}\mathbf{F} \partial \mathbf{d}$$

To make $\partial \mathbf{c}^{opt} = 0$ for any $\partial \mathbf{d}$, we must have $\mathbf{H}\mathbf{F} = 0$.

Nullspace method (HF=0): **Analytic** expression for H and proof that it gives $J_u=0$

$$J_u = J_{uu}\Delta u + J_{ud}\Delta d = [J_{uu} \ J_{ud}] \begin{bmatrix} \Delta u \\ \Delta d \end{bmatrix}$$

$$\Delta y = \begin{bmatrix} G^y & G_d^y \end{bmatrix} \begin{bmatrix} \Delta u \\ \Delta d \end{bmatrix} = \tilde{G}_y \begin{bmatrix} \Delta u \\ \Delta d \end{bmatrix} \rightarrow \begin{bmatrix} \Delta u \\ \Delta d \end{bmatrix} = \tilde{G}_y^+ \Delta y$$

Formula for F :

$$J_u^{opt} = J_{uu}\Delta u^{opt} + J_{ud}\Delta d = 0 \rightarrow \Delta u^{opt} = -J_{uu}^{-1}J_{ud}\Delta d$$

$$\Delta y^{opt} = \tilde{G}_y \begin{bmatrix} \Delta u^{opt} \\ \Delta d \end{bmatrix} = \tilde{G}_y \begin{bmatrix} -J_{uu}^{-1}J_{ud} \\ I \end{bmatrix} \Delta d$$

$$\rightarrow F = \tilde{G}_y \begin{bmatrix} -J_{uu}^{-1}J_{ud} \\ I \end{bmatrix}$$

Let $H = [J_{uu} \ J_{ud}] \tilde{G}_y^+$. We can verify that $HF = 0$. Therefore, $J_u = [J_{uu} \ J_{ud}] \tilde{G}_y^+ \Delta y = H\Delta y = \Delta c$, and thus controlling c ($\Delta c = 0$) leads to $J_u = 0$.

- Proof. Appendix B in: Jäschke and Skogestad, "NCO tracking and self-optimizing control in the context of real-time optimization", *Journal of Process Control*, 1407-1416 (2011)

Example. Nullspace Method for Marathon runner

u = power, d = slope [degrees]

y_1 = hr [beat/min], y_2 = v [m/s]

$$F = dy_{\text{opt}}/dd = \begin{bmatrix} 0.25 \\ -0.2 \end{bmatrix}$$

$$H = [h_1 \ h_2]$$

$$\mathbf{HF} = \mathbf{0} \rightarrow h_1 f_1 + h_2 f_2 = 0.25 h_1 - 0.2 h_2 = 0$$

$$\text{Choose } h_1 = 1 \rightarrow h_2 = 0.25/0.2 = 1.25$$

Conclusion: $\mathbf{c} = \text{hr} + 1.25 \mathbf{v}$

Control $\mathbf{c} = \text{constant} \rightarrow$ hr increases when v decreases (OK uphill!)

Extension: "Exact local method" (with measurement noise)

$$\min_H \left\| J_{uu}^{1/2} (HG^y)^{-1} H \underbrace{\begin{bmatrix} FW_d & W_{ny} \end{bmatrix}}_Y \right\|_F$$

- General analytical solution ("full" H):

$$H = G^y T (Y Y^T)^{-1}$$

- H is unique, except that it can be premultiplied by any nonsingular matrix.
- No noise ($W_{ny}=0$): Cannot use above analytic expression because $Y Y^T$ is then singular, but optimal is clearly $H F = 0$ (Nullspace method)
 - Assumes enough measurements: $\#y \geq \#u + \#d$
 - If "extra" measurements ($>$) then solution to $H F = 0$ is not unique (but above general solution with noise is unique except for premultiplication)
- No disturbances ($W_d = []$) + same noise for all measurements ($W_{ny} = Y = I$):
 - Optimal is $H = G^y T$ ("control sensitive measurements")
 - Proof: Use analytic solution

Marathon runner: Exact local method

$$F = \begin{bmatrix} 0.25 \\ -0.2 \end{bmatrix}, W_d = 1, W_{ny} = \begin{bmatrix} 1 & 0 \\ 0 & 1 \end{bmatrix}, G^y = \begin{bmatrix} 1 \\ 1 \end{bmatrix}$$

$$Y = [FW_d \quad W_{ny}] = \begin{bmatrix} 0.25 & 1 & 0 \\ -0.2 & 0 & 1 \end{bmatrix}$$

$$H = G^{yT} (Y Y^T)^{-1} \rightarrow H = [0.989 \quad 1.009]$$

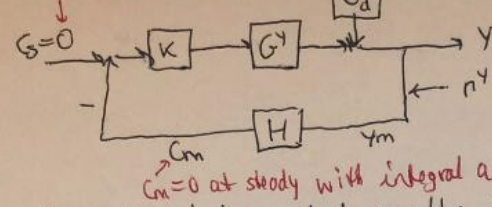
Normalized H1 = D*H = [1 1.02]

Conclusion: **c = hr + 1.02 v**

- Before (nullspace method): **c = hr + 1.25 v**
- Note: Gives same as nullspace when W_{ny} is small

Optimal self-optimizing measurement combination, H

0 in deviation variables



Expected:
 $d = W_d d^1$
 $n^y = W_n n^y$

Expected magnitude = 1
 $(\|d^1\|_2 = 1 \rightarrow 2\text{-norm})$

Question: What to control, $C = Hy$. What is best H ?

Steady state: Economic loss L for given d is caused by $u \neq u_{opt}(d)$

Taylor expansion of loss around optimum:
 $L = J(u, d) - J(u_{opt}(d), d) = \int_0^1 (u - u_{opt}) \approx \frac{1}{2} (u - u_{opt})^T J_{uu} (u - u_{opt})$
Higher-order neglected

Here: $C_{opt} = H(y) = H G^y (u - u_{opt})$

$\Rightarrow (u - u_{opt}) = (H G^y)^{-1} (C - C_{opt})$

So get $L = \frac{1}{2} Z^T Z$ where $Z = J_{uu}^{1/2} (u - u_{opt}) = J_{uu}^{1/2} (H G^y)^{-1} (C - C_{opt})$

L depends on d and n^y (if $s=0$ otherwise)

1. Disturbances change u_{opt} (and y_{opt} and C_{opt}):
Optimal sensitivity $F = \frac{d y_{opt}}{d d} \Rightarrow y_{opt} = F d \Rightarrow C_{opt} = H F d = H F W_d d^1$

2. Noise makes $C \neq 0$:
 $C_m = 0 \Rightarrow C_m = H y_m = H (y + n^y) = 0 \Rightarrow C = H y = -H n^y = +H W_n^y n^y$
Change from - to + because sign of n^y does not matter.

So get:
 $Z = J_{uu}^{1/2} (H G^y)^{-1} H [F W_d \quad W_n^y] \begin{bmatrix} d^1 \\ n^y \end{bmatrix}$ (*)

Average loss for $N(\begin{bmatrix} d^1 \\ n^y \end{bmatrix}) = \{0, 1\}$ is $L_{avg} = \frac{1}{2} \|M\|_F^2$
Worst case loss for $\|n^y\|_2 \leq 1$ is $L_{wc} = \frac{1}{2} \bar{\sigma}(M)^2$, $\bar{\sigma}$ = singular value
 $\| \cdot \|_2$ = 2-norm of vector

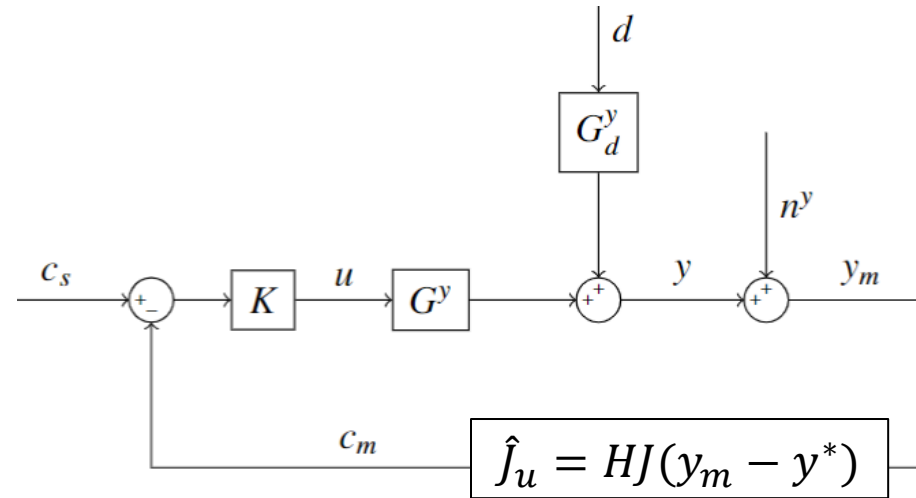
Both cases: Analytical formula for optimal H is $H^T = (Y Y^T)^{-1} G^y$
Exact local method

Special case with no noise, $W_n = 0$ get $L = 0$ with $H F = 0$
Nullspace method

Note: $H F = 0 \rightarrow C_{opt} = 0$ (Nullspace method)

Can use for static gradient estimation.

$c_m = \hat{J}_u$. Very simple and works well!



From «exact local method» of self-optimizing control ($\tilde{F} \equiv Y$):

$$H^J = J_{uu} \left[G^{yT} (\tilde{F} \tilde{F}^T)^{-1} G^y \right]^{-1} G^{yT} (\tilde{F} \tilde{F}^T)^{-1}$$

where $\tilde{F} = [F W_d \quad W_{n^y}]$ and $F = \frac{dy^{opt}}{dd} = G_d^y - G^y J_{uu}^{-1} J_{ud}$.

- So we premultiply the «previous» H to get the right directions
- and add a constant («bias») which may be viewed as the setpoint $c_s = Hy^*$

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Optimal measurement-based cost gradient estimate for feedback real-time optimization

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- Bernardino and Skogestad, Optimal measurement-based cost gradient estimate for real-time optimization, Comp. Chem. Engng., 2024

Obtaining F

F is defined as the gain matrix from the disturbances to the optimal measurements $\rightarrow \Delta y^{opt} = F \Delta d$

Brute force method (often the simplest):

- For every disturbance d_i , $i = 1, \dots, n_d$:
 - Perturb the system with $\hat{d}_i = d_i + \Delta d_i$, Δd_i small
 - Reoptimize the system \rightarrow obtain change in measurements $\Delta y^{opt,i}$
 - Obtain i -th column of F : $F_i = \Delta y^{opt,i} / \Delta d_i$
- Return F

Linearization method for F

F can also be obtained from a linearized state-space model:

$$\Delta y = G^y \Delta u + G_d^y \Delta d$$

$$\begin{aligned} J_u(u^* + \Delta u, d^* + \Delta d) &\approx \overset{=0}{J_u^*} + J_{uu} \Delta u + J_{ud} \Delta d = 0 \\ \Rightarrow \Delta u^{opt} &= -J_{uu}^{-1} J_{ud} \Delta d \end{aligned}$$

$$\Delta y^{opt} = G^y \Delta u^{opt} + G_d^y \Delta d = (-G^y J_{uu}^{-1} J_{ud} + G_d^y) \Delta d$$

$$F = -G^y J_{uu}^{-1} J_{ud} + G_d^y$$

Toy Example.

$$J = (u - d)^2$$

$n_u = 1$ unconstrained degrees of freedom

$$u_{\text{opt}} = d$$

Alternative measurements:

$$y_1 = 0.1(u - d)$$

$$y_2 = 20u$$

$$y_3 = 10u - 5d$$

$$y_4 = u$$

Scaled such that:

$$|d| \leq 1, |n_i| \leq 1, \text{ i.e. all } y_i \text{'s are } \pm 1$$

Nominal operating point:

$$d = 0 \Rightarrow u_{\text{opt}} = 0, y_{\text{opt}} = 0$$

What variable c should we control?

Single measurements

$$L_{wc} = \frac{1}{2} \bar{\sigma} (M)^2$$

$$M = J_{uu}^{-1} (HG^y)^{-1} H Y,$$

$$Y = [FW_d \ W_{ny}], F = -G^y J_{uu}^{-1} J_{ud} + G_d^y$$

. Exact evaluation of loss:

$$L_{wc,1} = 100$$

$$L_{wc,2} = 1.0025$$

$$L_{wc,3} = 0.26$$

$$L_{wc,4} = 2$$

Here: $W_d = 1, W_{ny} = 1, J_{uu} = 2, J_{ud} = -2,$

For y_1 : $HG^y = 0.1, HG_d^y = -0.1, F = 0, HY = [0 \ 1], M = \sqrt{2} \cdot 10 \cdot [0 \ 1], L_{wc} = \frac{1}{2} \bar{\sigma} (M)^2 = 100$

For y_2 : $HG^y = 20, HG_d^y = 0, F = 20, HY = [20 \ 1], M = \sqrt{2} \cdot \frac{1}{20} \cdot [20 \ 1], L_{wc} = \frac{1}{2} \bar{\sigma} (M)^2 = 1.0025$

For y_3 : $HG^y = 10, HG_d^y = -5, F = -15, HY = [5 \ 1], M = \sqrt{2} \cdot \frac{1}{10} \cdot [5 \ 1], L_{wc} = \frac{1}{2} \bar{\sigma} (M)^2 = 0.26$

Toy Example. Exact local method.

Combine all measurements

$$J = (u - d)^2$$

$$n_u = 1 \text{ unconstrained degrees of freedom}$$

$$u_{\text{opt}} = d$$

Alternative measurements:

$$y_1 = 0.1(u - d)$$

$$y_2 = 20u$$

$$y_3 = 10u - 5d$$

$$y_4 = u$$

Scaled such that:

$$|d| \leq 1, |n_i| \leq 1, \text{ i.e. all } y_i\text{'s are } \pm 1$$

Nominal operating point:

$$d = 0 \Rightarrow u_{\text{opt}} = 0, y_{\text{opt}} = 0$$

What variable c should we control?

$$Y = [FW_d \ W_{ny}],$$

$$F = -G^y J_{uu}^{-1} J_{ud} + G_d^y$$

$$H = (Y Y^T)^{-1} G^y$$

Here: $W_d = 1, W_{ny} = I (4 \times 4), J_{uu} = 2, J_{ud} = -2,$
 $G^y = [0.1 \ 20 \ 10 \ 1]'$, $G_d^y = [-0.1 \ 0 \ -5 \ 0]'$,

$$F = [0 \ 20 \ 5 \ 1]'$$

$$Y = \begin{bmatrix} 0 & 1 & 0 & 0 \\ 20 & 0 & 1 & 0 \\ 5 & 0 & 0 & 1 \\ 1 & 0 & 0 & 1 \end{bmatrix}$$

$$(Y Y^T)^{-1} =$$

$$\begin{bmatrix} 1.0000 & 0 & 0 & 0 \\ 0 & 0.0632 & -0.2342 & -0.0468 \\ 0 & -0.2342 & 0.9415 & -0.0117 \\ 0 & -0.0468 & -0.0117 & 0.9977 \end{bmatrix}$$

$$H = (Y Y^T)^{-1} G^y = [0.1000 \ -1.1241 \ 4.7190 \ -0.0562]$$

Normalized to have 2-norm = 1.

$$H = [0.0206 \ -0.2317 \ 0.9725 \ -0.0116]$$

Toy Example: Nullspace method (not unique)

$$c = Hy = \begin{pmatrix} h_1 & h_2 & h_3 & h_4 \end{pmatrix} \begin{pmatrix} y_1 \\ y_2 \\ y_3 \\ y_4 \end{pmatrix} = h_1 y_1 + h_2 y_2 + h_3 y_3 + h_4 y_4$$

B1. Nullspace method

Neglect measurement error ($n = 0$):

$$HF = 0$$

Sensitivity matrix

$$\Delta y_{\text{opt}} = F \Delta d; F = \begin{pmatrix} 0 & 20 & 5 & 1 \end{pmatrix}^T$$

To find H that satisfies $HF = 0$ must combine at least two measurements:

$$n_y \geq n_u + n_d = 1 + 1 = 2$$

Toy Example. Nullspace method with 2 measurements

C. Optimal combination

Need two measurements. Best combination is y_2 and y_3 :

$$\begin{pmatrix} y_2 \\ y_3 \end{pmatrix} = \begin{pmatrix} 20 & 0 \\ 10 & -5 \end{pmatrix} \begin{pmatrix} u \\ d \end{pmatrix}; \quad \underline{\sigma} = 4.45$$

Optimal sensitivity:

$$y_{\text{opt}} = Fd; F = \begin{pmatrix} 20 \\ 5 \end{pmatrix}$$

Optimal combination:

$$HF = 0 \Rightarrow \begin{pmatrix} h_1 & h_2 \end{pmatrix} \begin{pmatrix} 20 \\ 5 \end{pmatrix} = 0 \Rightarrow 20h_1 + 5h_2 = 0$$

Select $h_1 = 1$. Get $h_2 = -20h_1/5 = -4$, so

$$c_{\text{opt}} = y_2 - 4y_3$$

Check: $c = y_2 - 4y_3 = 20u - 40u + 20d = -20(u - d)$
(OK!)

Example where nullspace method «fails»

u= reflux
d=feed rate

$J = (u-d)^2$
 $y1 = 0.01(u-d)$ % temperature product (very small gain!)
 $y2 = u-0.8d$ % tempereture inside column
 $u_{opt} = d$
 $y1_{opt} = 0$
 $y2_{opt} = 0.2 d$

Nullspace: $H0=[1 \ 0]$ % Not good! Use only $y1$
Exact local method: $H=[1 \ 96]$ % Use $y2$ instead

```
F=[0 0.2]'  
Wd=1*eye(1)  
Wn=1*eye(2)  
Gy=[0.01 1]'  
H0=null(F'); H0=H0'/H0(1) % nullspace method  
Y=[F*Wd Wn],  
H1=Gy'*inv(Y*Y')  
H=H1/H1(1) % exact local method
```

Conclusion: GOOD “SELF-OPTIMIZING” CV = c

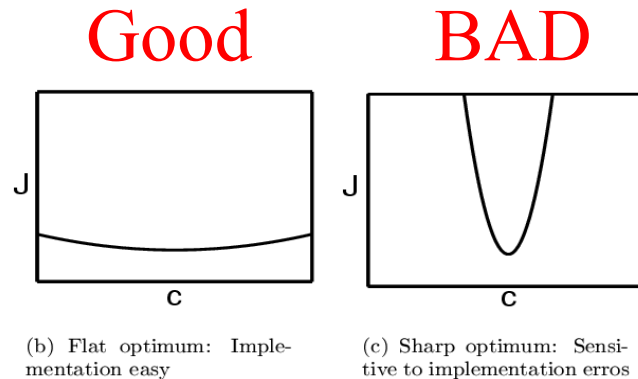
1. Optimal value c_{opt} is constant (independent of disturbance d):

→ Want small optimal sensitivity: $F_c = \frac{\Delta c_{opt}}{\Delta d} = \text{HF}$

2. c is “sensitive” to input u (MV) (to reduce effect of measurement noise)

→ Want large gain $G = HG^y = \frac{\Delta c}{\Delta u}$

(Equivalently: Optimum should be flat!)

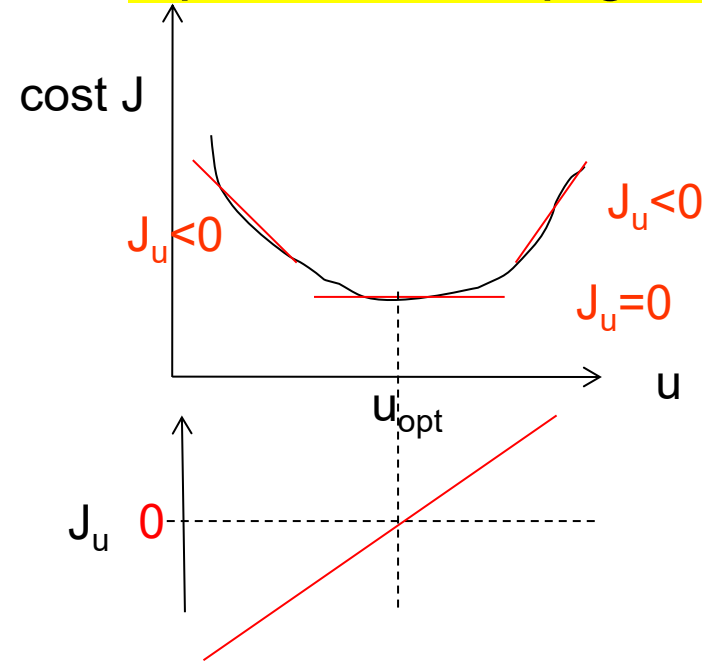


Optimal steady-state operation with constraints

$$\min_u J(u,d)$$

$$\text{s.t. } g(u,d) \geq 0 \text{ (constraints)}$$

- J = economic cost [\$/s]
- Unconstrained case: Optimal to keep gradient $J_u = \partial J / \partial u = 0$



- Constrained case: KKT-conditions: Active constraints: $g=0$,
Remaining unconstrained DOFs: $L_u = J_u + \lambda^T g_u = 0$

WITH CONSTRAINTS

Want tight control of active constraints for economic reasons

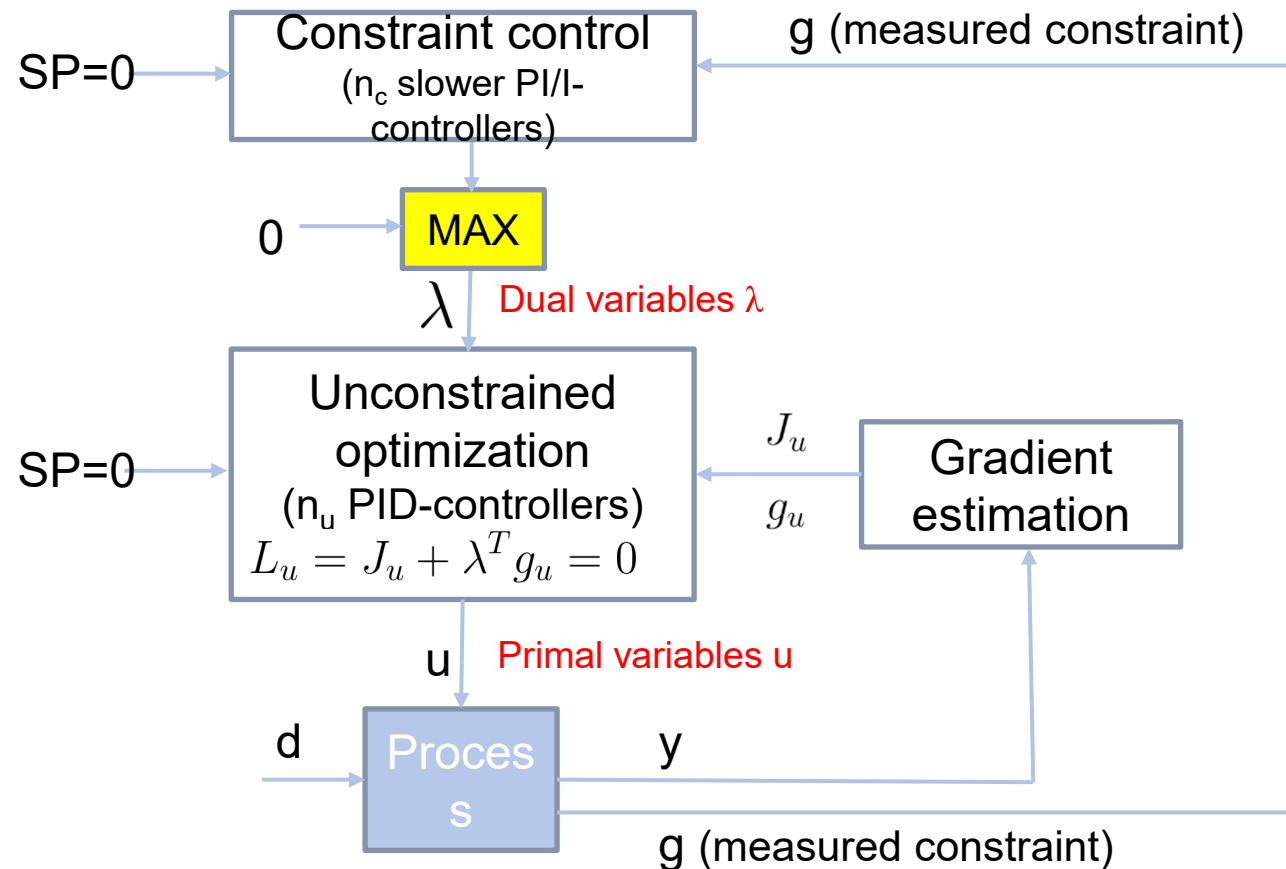
- Active constraint: $g_A=0$
- Tight control of g_A minimizes «back-off»
- How can we identify and control active constraints?
- How can we switch constraints?
- How do find the correct gradient when the constraints change?
- How to implement in the control system?
 - We published 3 approaches in JPC in 2024
 - All may use the «unconstrained» gradient estimate presented above:

$$\hat{J}_u = HJ(y_m - y^*)$$

I. Primal-dual control based on KKT conditions: Feedback solution that automatically tracks active constraints by adjusting Lagrange multipliers (= shadow prices = dual variables) λ

$$L_u = J_u + \lambda^T g_u = 0$$

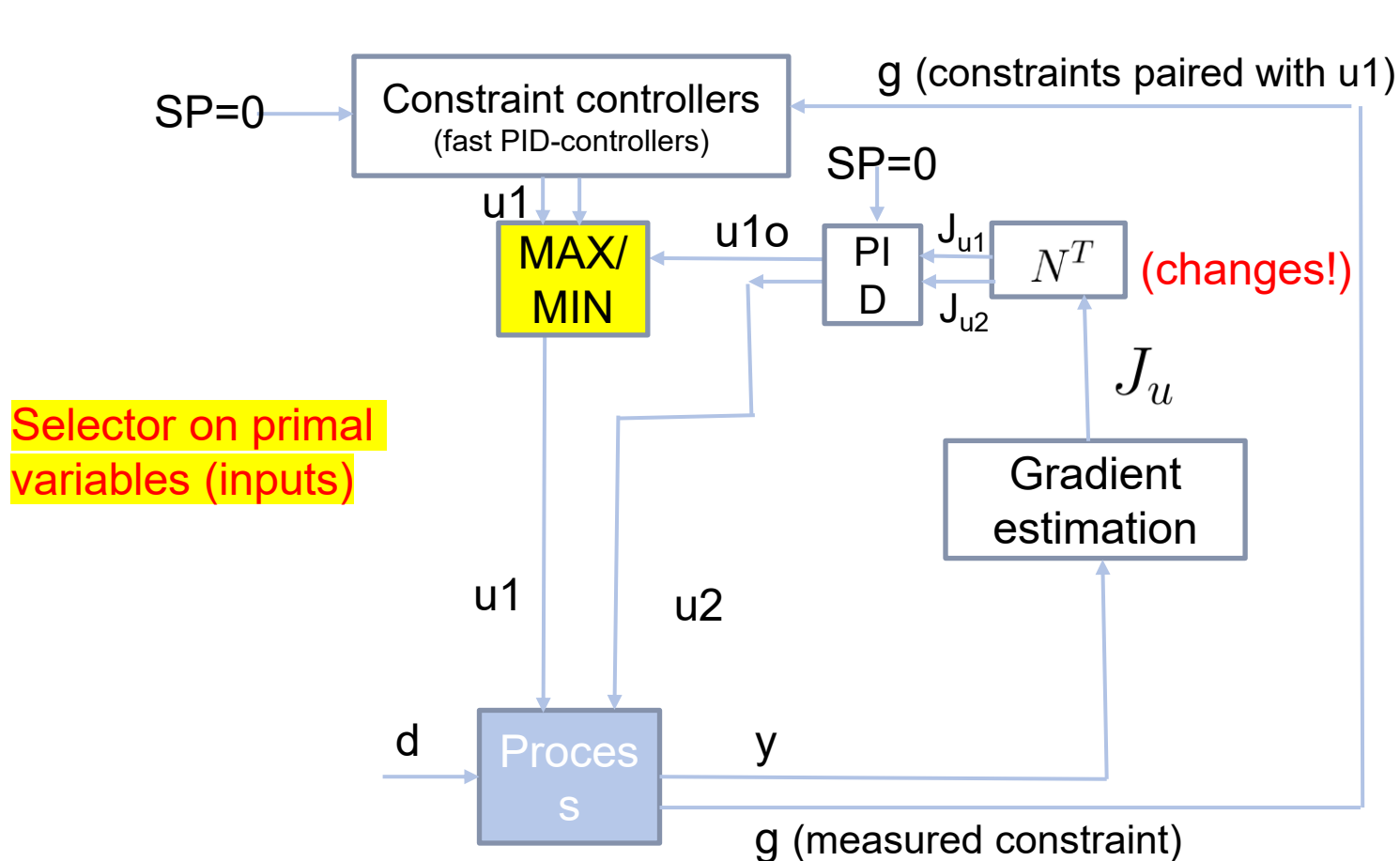
$$\text{Inequality constraints: } \lambda \geq 0$$



Primal-dual feedback control.

- Makes use of «dual decomposition» of KKT conditions
- Selector on dual variables λ
- Problem: Constraint control using dual variables is on slow time scale

II. Region-based feedback solution with «direct» constraint control (for case with more inputs than constraints)



$$\text{KKT: } L_u = J_u + \lambda^T g_u = 0$$

$$\text{Introduce } N: N^T g_u = 0$$

Control

1. Reduced gradient $N^T J_u = 0$
 - «self-optimizing variables»
2. Active constraints $g_A = 0$.

- Jaschke and Skogestad, «Optimal controlled variables for polynomial systems». S., J. Process Control, 2012
- D. Krishnamoorthy and S. Skogestad, «Online Process Optimization with Active Constraint Set Changes using Simple Control Structure», I&EC Res., 2019
- Bernardino and Skogestad, Decentralized control using selectors for optimal steady-state operation with changing active constraints, J. Process Control, Vol. 137, 2024

III. Region-based MPC with switching of cost function (for general case)

Standard MPC with fixed CVs: Not optimal

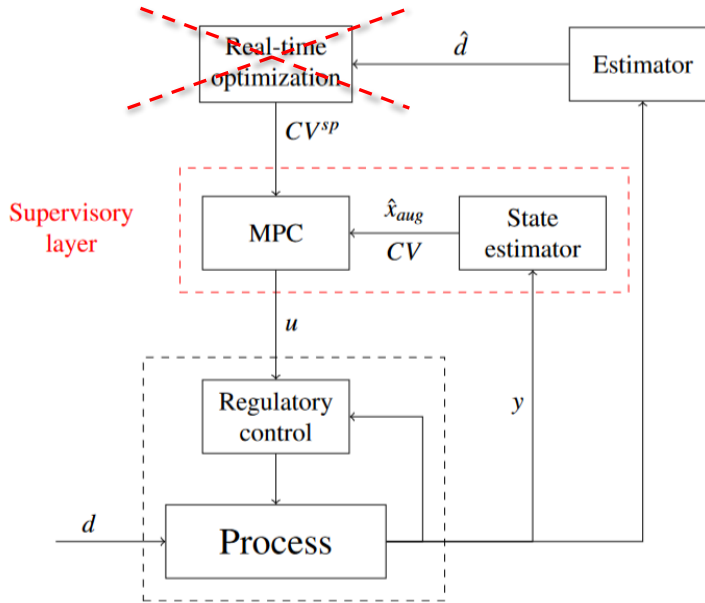


Figure 1: Typical hierarchical control structure with standard setpoint-tracking MPC in the supervisory layer. The cost function for the RTO layer is J^{ec} and the cost function for the MPC layer is J^{MPC} . With no RTO layer (and thus constant setpoints CV^{sp}), this structure is not economically optimal when there are changes in the active constraints. For smaller applications, the state estimator may be used also as the RTO estimator.

$$J^{MPC} = \sum_{k=1}^N \|CV_k - CV^{sp}\|_Q^2 + \|\Delta u_k\|_{R_u}^2$$

Proposed: With changing cost (switched CVs)

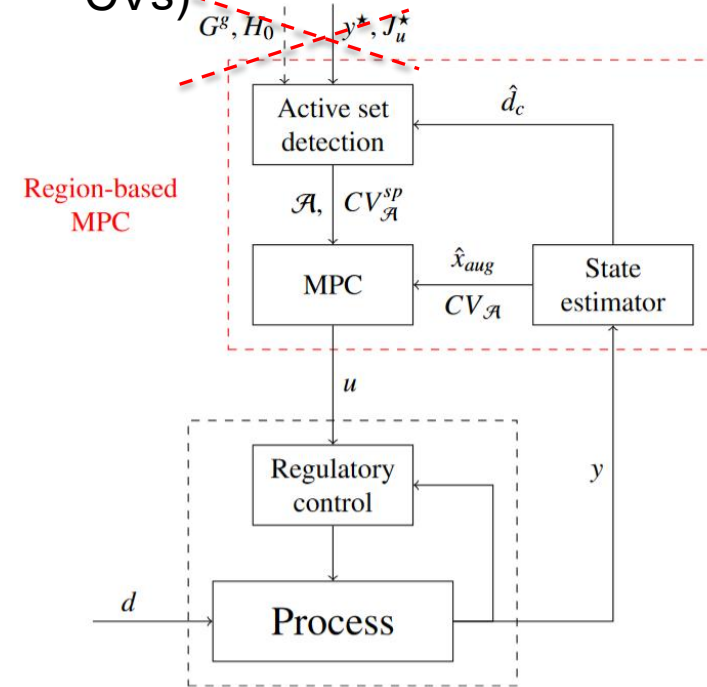


Figure 2: Proposed region-based MPC structure with active set detection and change in controlled variables. The possible updates from an upper RTO layer (y^*, J_u^* etc.) are not considered in the present work. Even with no RTO layer (and thus with constant setpoints $CV_{\mathcal{A}}^{sp}$, see (14) and (13)), in each active constraint region), this structure is potentially economically optimal when there are changes in the active constraints.

$$J_{\mathcal{A}}^{MPC} = \sum_{k=1}^N \|CV_{\mathcal{A}} - CV_{\mathcal{A}}^{sp}\|_{Q_{\mathcal{A}}}^2 + \|\Delta u_k\|_{R_{\mathcal{A}}}^2 \quad CV_{\mathcal{A}} = \begin{bmatrix} g_{\mathcal{A}} \\ c_{\mathcal{A}} \end{bmatrix} = \begin{bmatrix} g_{\mathcal{A}} \\ N_{\mathcal{A}}^T H_0 y \end{bmatrix} \quad (14)$$

$$H_0 = \begin{bmatrix} J_{uu} & J_{ud} \end{bmatrix} \begin{bmatrix} G^y & G_u^y \end{bmatrix}^{\dagger}$$