

CONTENTS

ABSTRACT	i
ACKNOWLEDGEMENT	iii
LIST OF FIGURES	viii
LIST OF TABLES	xi
1. INTRODUCTION	1
1.1 Scope of the Work	1
1.2. Refrigeration – General Introduction	3
1.3. Thesis Structure	5
2. LITERATURE REVIEW	7
2.1. Introduction to the Control of Multivariable Systems	7
2.2. Basic Concepts and Mathematical Principles	9
2.2.1. <i>State Space Representation</i>	9
2.2.2. <i>Eigenvalues</i>	10
2.2.3. <i>Matrix Norms</i>	10
2.2.4. <i>Singular Value Decomposition</i>	11
2.2.5. <i>Condition Number</i>	12
2.2.6. <i>Structured Singular Value</i>	12
2.2.7. <i>Relative Gain Array</i>	13
2.2.8. <i>Scaling of Process Variables</i>	14
2.2.9. <i>Minimised Condition Number</i>	15
2.3. Input / Output Variable Sets	16
2.3.1. <i>Input and Output Effectiveness</i>	18

2.3.2. <i>Controllability</i>	18
2.3.3. <i>Resiliency</i>	20
2.4. Guidance on Input / Output Pairings	21
2.4.1. <i>The Relative Gain Array and Its Extensions</i>	22
2.4.2. <i>The Relative Interaction Array</i>	26
2.5. Performance Measures for Fixed Input / Output Pairings	28
2.5.1. <i>Jacobi Eigenvalue Criterion</i>	28
2.5.2. <i>Dynamic Interaction Measure</i>	28
2.5.3. <i>Performance Interaction Measure</i>	30
2.5.4. μ <i>Interaction Measure</i>	30
2.6. Methods for Evaluating Closed Loop Performance	32
2.6.1. <i>Stability</i>	32
2.6.2. <i>Robustness</i>	34
2.6.3. <i>Dynamic Simulation</i>	34
2.7. Simulation and Control of Refrigeration Systems	37
2.7.1. <i>Dynamic Simulation of Refrigeration Systems</i>	37
2.7.2. <i>Control of Refrigeration Systems</i>	39
2.8. Discussion	40
3. REFRIGERATION PROCESS CONTROL: CASE STUDY MODEL	42
3.1. Process Description	42
3.2. Model Derivation	44
3.2.1. <i>Assumptions</i>	44
3.2.2. <i>Equations</i>	45
3.3. The Mathematical Model Applied to the Two-Stage Refrigeration System	56
3.3.1. <i>Compressors Equations</i>	57
3.3.2. <i>Propylene Characteristics</i>	61
3.3.3. <i>Controllers</i>	62
4. REFRIGERATION PROCESS CONTROL: SIMULATION MODEL	64

4.1.	ACSL	64
4.2.	Model Implementation	66
4.2.1.	<i>Choosing the Integration Method and Step Size</i>	68
4.3.	Linear Model	70
4.4.	Model Validation	72
4.5.	Model Limitations	74
5.	REFRIGERATION PROCESS CONTROL: A PRAGMATIC DESIGN APPROACH	75
5.1.	Control Objectives	75
5.2.	Control Configurations	76
5.2.1.	<i>Approaches</i>	76
5.2.2.	<i>Cases</i>	79
5.3.	Controller Tuning	82
5.3.1.	<i>SISO Tuning</i>	84
5.3.2.	<i>Multi SISO Tuning</i>	86
5.4.	Disturbances	91
5.5.	Simulations Results	92
5.5.1.	<i>Performance Comparison of Different Cases with Cascade Temperature Control Approach</i>	97
5.5.2.	<i>Performance Comparison Using Weighted-Performance Functions</i>	100
5.6.	Reduced Control Loops	102
5.7.	Robustness of the Control Scheme	105
5.8.	Discussion	109
6.	REFRIGERATION PROCESS CONTROL: A FORMAL DESIGN APPROACH	111
6.1.	Introduction	111
6.2.	Linear Model Scaling	113
6.3.	Input / Output Variable Sets	114
6.3.1.	<i>Input and Output Effectiveness</i>	114
6.3.2.	<i>Controllability</i>	115

6.3.3. <i>Resiliency</i>	120
6.4. Guidance on Input / Output Pairings	122
6.5. Performance Measures for Fixed Input / Output Pairings	124
6.6. Discussion	134
7. FURTHER INSIGHTS FROM GRAPH THEORY	137
7.1. An Approach to Closed Loop Design Using Graph Theory	137
7.1.1. <i>A Simple 2 × 2 Example</i>	138
7.1.2. <i>Application to the Refrigeration Case Study</i>	146
7.2. Insights into Open Loop Behaviour Using Graph Theory	147
7.2.1. <i>Developing the Input / Output Interaction Array (IOIA)</i>	148
7.2.2. <i>IOIA Applied to the 2 × 2 Simple System</i>	151
7.2.3. <i>IOIA Applied to the Refrigeration Case Study</i>	153
7.2.4. <i>IOIA Applied to a Coal Gasifier</i>	158
7.2.5. <i>Discussion</i>	161
8. CONCLUSIONS	162
NOMENCLATURE	164
REFERENCES	170
APPENDICES	
A. ACSL Simulation Program	182
B. Formal Measures Analysis - MATLAB Program	198
C. IOIA Calculation – MATLAB Program	206
D. Coal Gasifier Control: A Process Engineering Approach	208