

# Effective implementation of optimal operation using off-line computations

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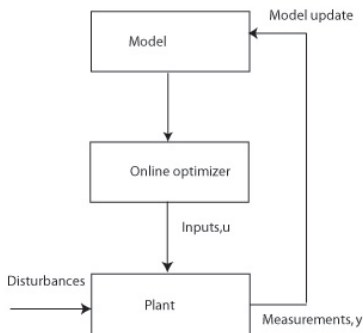
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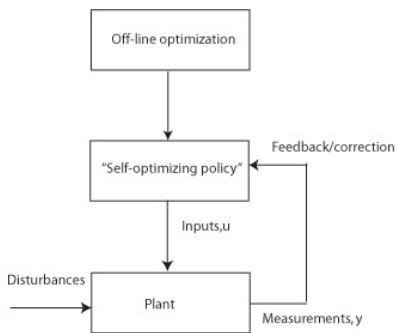
- A typical dynamic optimization problem

$$\begin{aligned} & \min_u J(x, u, d) \\ \text{s.t. } & \dot{x} = f(x, u, d), \\ & h(x, u, d) = 0, \\ & g(x, u, d) \leq 0. \end{aligned}$$

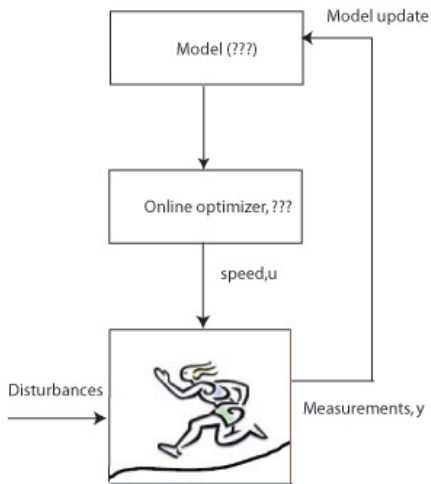
- “Open-loop” solutions not robust to disturbances or model uncertainty.
- Introduce feedback.



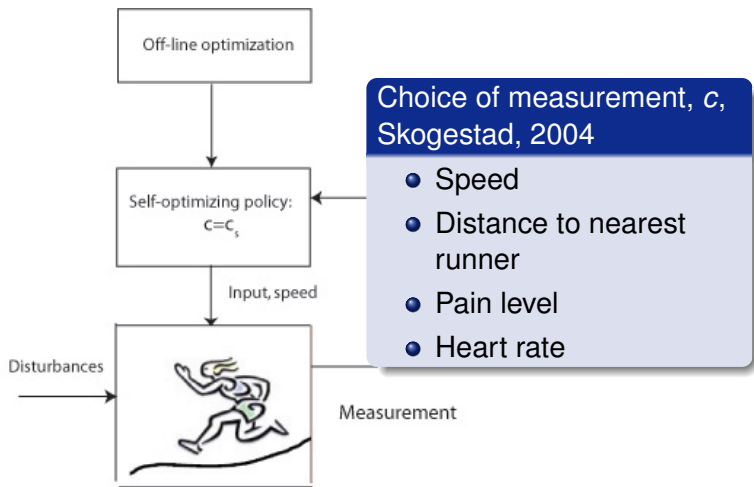
- Paradigm 1: Online optimizing control where measurements are primarily used to update the model.
- With the arrival of new measurements, the optimization problem is resolved online for the inputs.
- Also referred to as explicit schemes (Srinivasan and Bonvin, 2007)



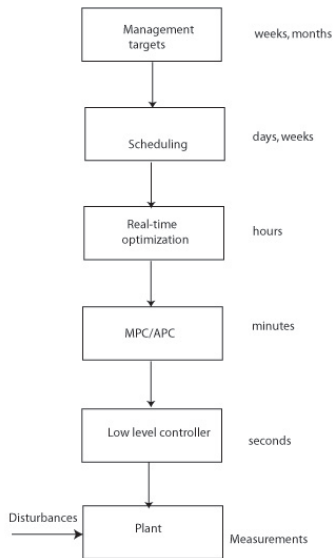
- Paradigm 2 : Use self-optimizing policy based on off-line analysis.
- Measurements are used to (indirectly) update the inputs using feedback control schemes.
- No online optimization.
- Also referred to as implicit schemes (Srinivasan and Bonvin, 2007)



Clearly impractical!



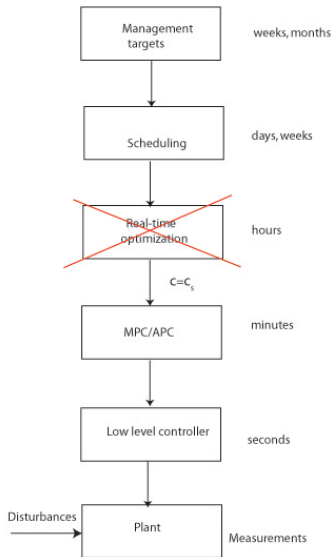
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## Self-optimizing control...

is when acceptable operation (=acceptable loss) can be achieved using constant set points ( $c_s$ ) for the controlled variables  $c$  (without the need for re-optimizing when disturbances occur) at the faster time scale.





- Extend the idea of self-optimizing control to more general systems.
- Find analytical or pre-computed solutions suitable for on-line implementation.
- Determine the structure of the optimal solution. Typically, this involves identifying regions where different sets of constraints are active.
- Determine optimal values (or trajectories) for the unconstrained variables.
- Find good self-optimizing controlled variables,  $c$  associated with the unconstrained degrees of freedom.
- Determine a switching policy between different regions.
- Ensure simplicity in implementation.

Consider the system:

$$\begin{aligned}\dot{x} &= Ax + Bu \\ y &= Cx,\end{aligned}$$

and the cost (to be minimized)

$$J = \int_0^{\infty} (x'Qx + u'Ru)dt,$$

the optimal solution is the of the form: (Bryson, 1999)

$$u(t) = -Kx(t)$$

Consider the system:

$$\begin{aligned}x_{t+1} &= Ax_t + Bu_t \\ y_t &= Cx_t,\end{aligned}$$

find  $U = [u_{t+1}, u_{t+2}, \dots, u_{t+N_u-1}]'$ , that minimizes:

$$J = x'_{t+N_y|t} P x_{t+N_y|t} + \sum_{k=0}^{N_y-1} x'_{t+k|t} Q x_{t+k|t} + u'_{t+k} R u_{t+k}$$

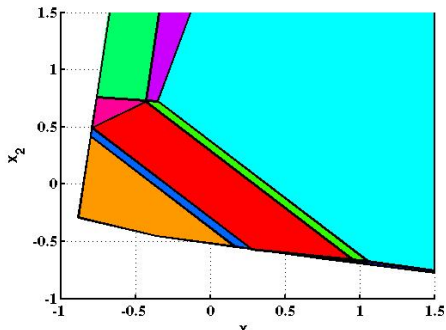
subject to:

$$x_t \in X_C, y_t \in Y_C, u_t \in U_C.$$

Implement  $u_t$  at time  $t$  and re-solve the problem at time  $t + 1$ .

The optimal solution  $U^*(x)$  is a Piece-Wise Affine function of the current state  $x_t$ : (Bemporad et al., 2002)

$$U^*(x) = \begin{cases} K_1x + g_1, & \text{if } x \in X_1 \\ K_2x + g_2, & \text{if } x \in X_2 \\ \vdots \\ K_nx + g_n, & \text{if } x \in X_n \end{cases}$$





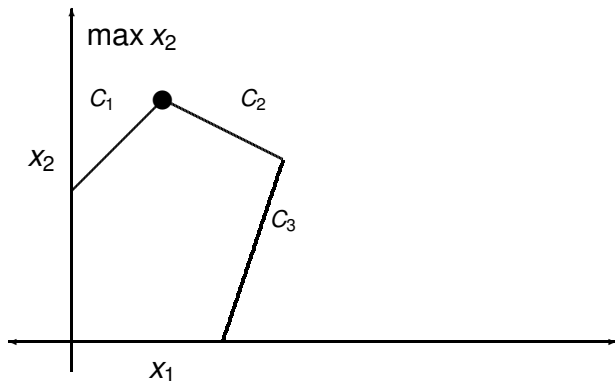
- Static optimization: KKT conditions (Arkun and Stephanopolous, 1980)
  - Active constraints can be controlled.
  - Gradient of the Lagrangian is zero. However, it is usually not measured.
  - Self-optimizing control (Skogestad, 2000) or indirect gradient control using measurements (Cao, 2006).
- Dynamic optimization:
  - Sensitivities are zero, however, unmeasured.
  - Constraints in the future.
  - Some constraints implicitly defined.
  - Use measurements. (Bonvin and coworkers)



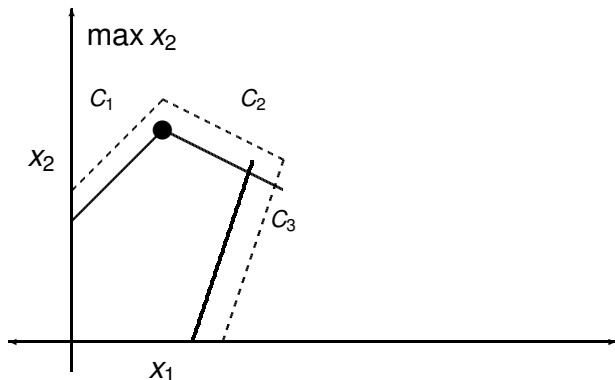
Exploit known structure of the optimal solution to avoid online optimization.

- Identifying the active constraints
- Controlling the active constraints
- Selecting “self-optimizing variables” corresponding to the unconstrained degrees of freedom

- Optimal solution is at constraint vertex.
- Control the active constraints.
- No further degrees of freedom.

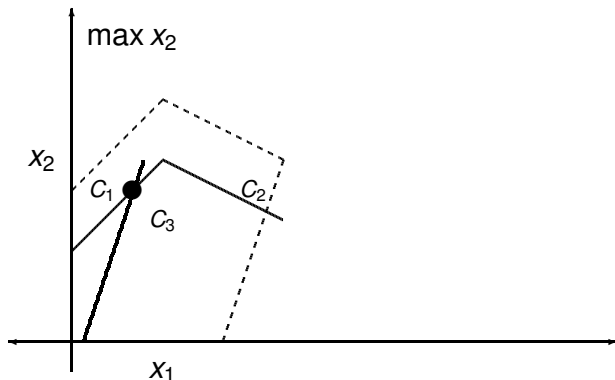


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- Three manipulations  $u_1$ ,  $u_2$ ,  $u_3$  and 2 outputs  $y_1$ ,  $y_2$ .

Region	$u_1$	$u_2$	$u_3$
1	S	U	U
2	U	S	U

S: Saturated

U: Unsaturated

- Suggested pairing: Use  $u_3$  to control  $y_2$ , and combine  $u_1$  and  $u_2$  in a split range pair to control  $y_1$ .

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- Optimal operation (minimal utility consumption) of certain HENs can be reformulated as a L.P. Problem<sup>1</sup>.

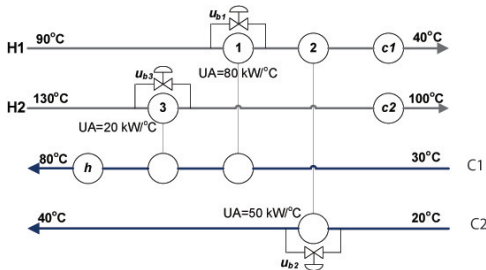
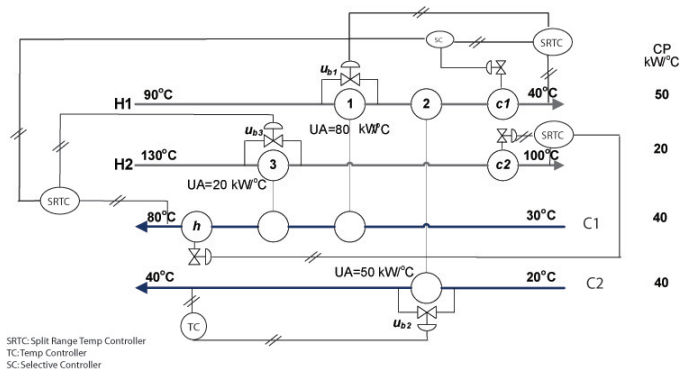


Figure: HEN example: Linear problem

- Control outlet temperatures at targets
- Inlet temperatures are unmeasured disturbances

<sup>1</sup>Aguilera and Marchetti, 1998, Lersbamrungsuk et al., 2006, 2007



**Figure:** HEN example: Control structure for optimal operation (Lersbamrungsuk et al., 2007)

Table: List of saturated manipulations<sup>2</sup>

Set of active constraints	$Q_{c1}$	$Q_{c2}$	$Q_h$	$u_{b1}$	$u_{b2}$	$u_{b3}$
1	S	U	S	U	U	U
2	S	S	U	U	U	U
3	U	S	U	S	U	U
4	U	U	S	S	U	U
5	U	U	S	U	U	S

- In general, pairings determined by solving an ILP<sup>2</sup>, if feasible.

<sup>2</sup>Lersbamrungsuk et al., 2007

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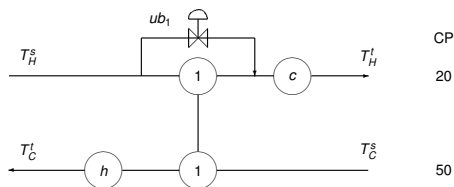
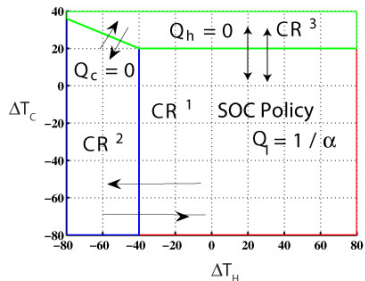


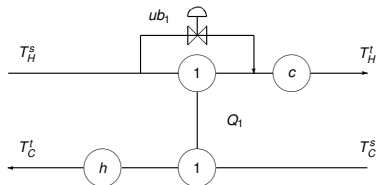
Figure: Simple HEN

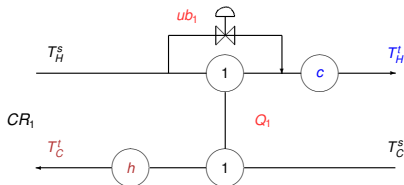
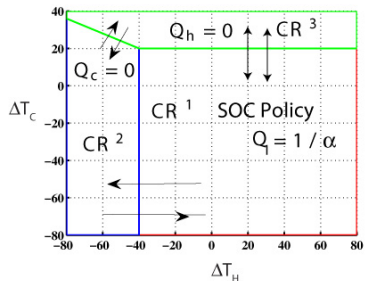
- Minimize  $Q_c + Q_h + \alpha Q_1^2$
- Can be formulated as a QP. <sup>3</sup>

<sup>3</sup>Manum et al., 2007, in preparation

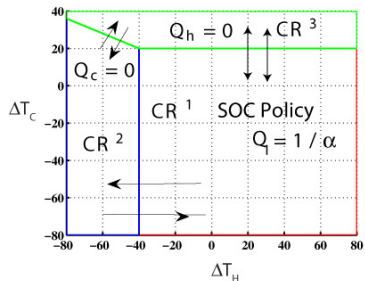


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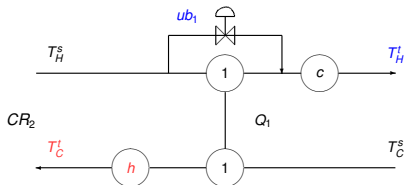


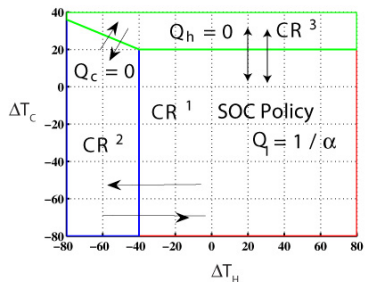


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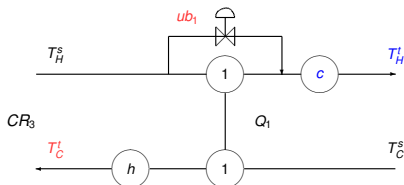


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- Paradigm 2: Using off-line analysis to replace online optimization.
- Search for self-optimizing policies.
- Use structure of the optimal solution for efficient implementation.
- Extensions to other classes of systems including dynamic systems.
- Acknowledgments:
  - V. Lersbamrungsuk
  - Henrik Manum
  - Håkon Dahl-Olsen