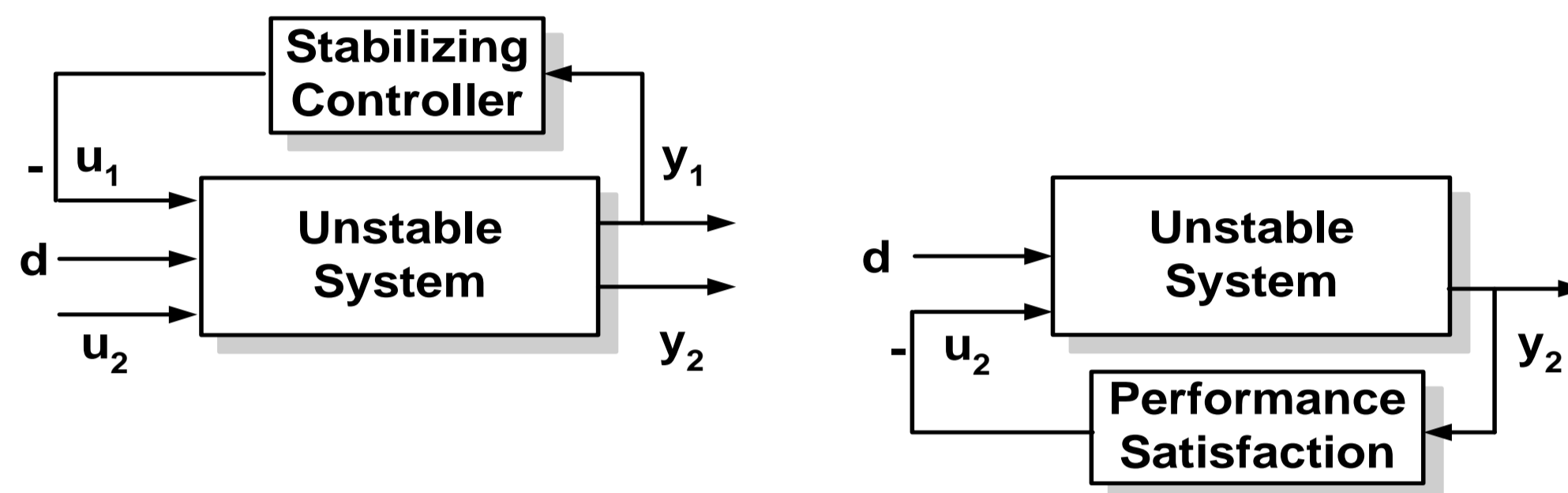


## Problem Motivation

Controller design for complex unstable systems

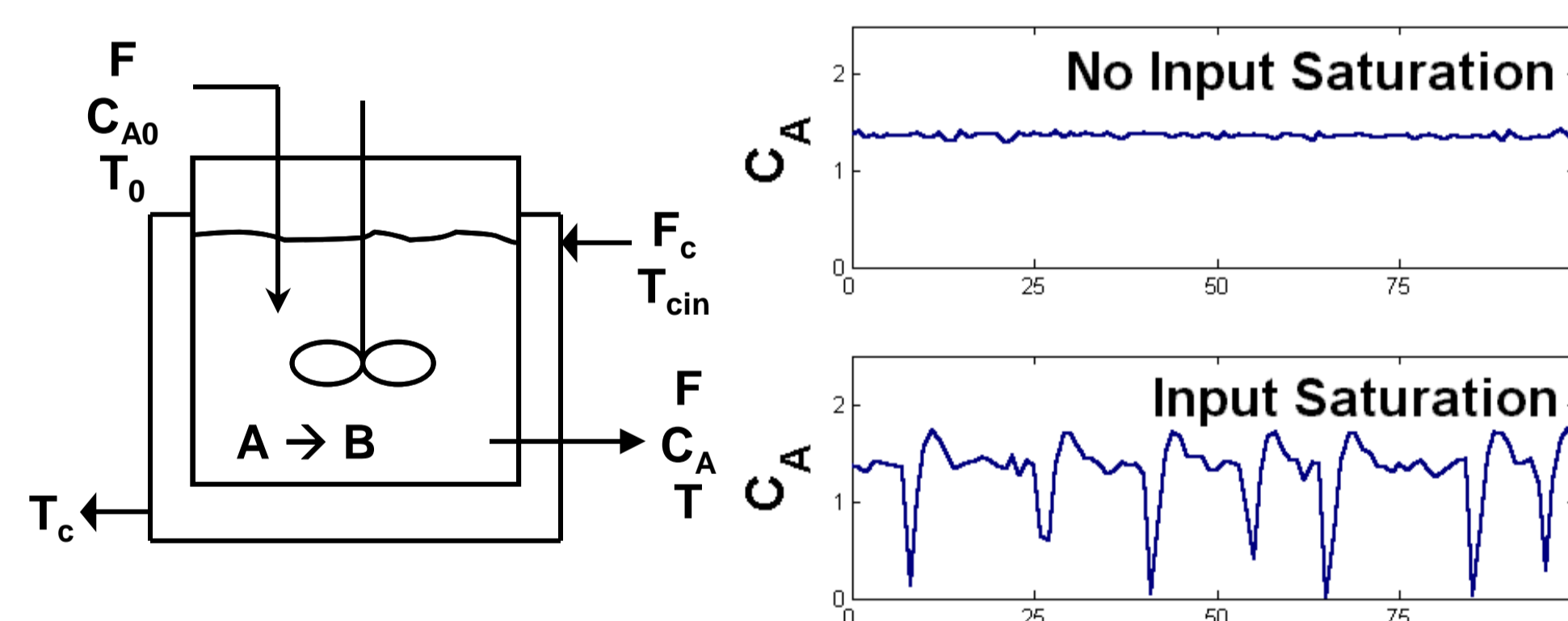


Simplified approach using division of objectives

Q: Which outputs and inputs be used for stabilization?  
A: Choose variables which minimize input usage.

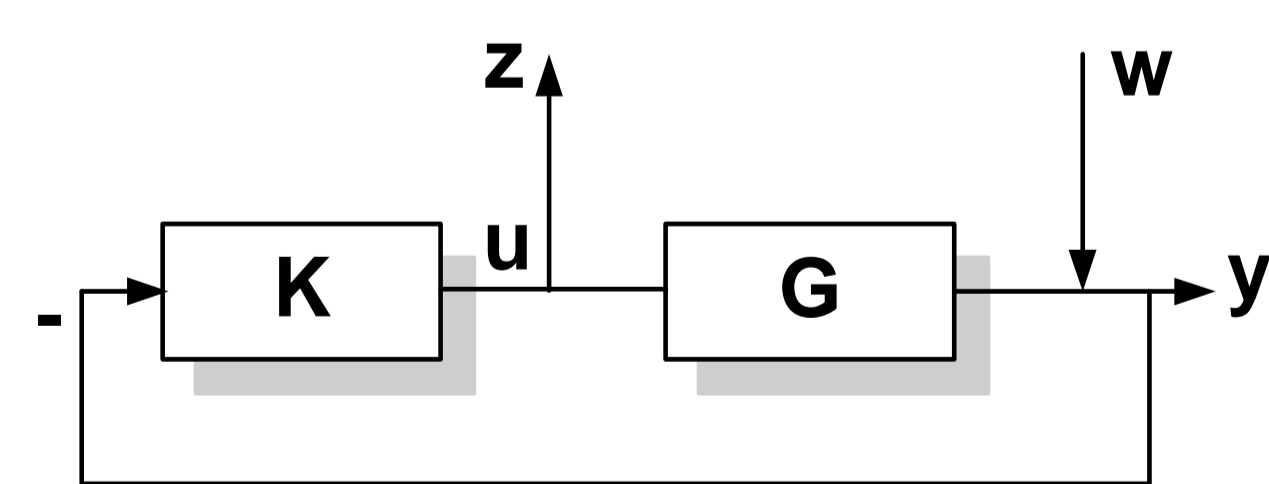
Q: Why minimize input usage?

A: Likelihood of input saturation is reduced  
Stabilized system is least affected by stabilization layer.



Cyclic behavior of CSTR due to input saturation (Marlin, 1996)

Approach: Characterization of achievable input performance



Minimize effect of disturbances on inputs

Closed loop system

Results also useful for

- Studying interaction between design and control
- Formulation of optimal controller synthesis problem

## Achievable Input Performance

Assumptions

- FDLTI system, Controllability and Observability
- Distinct unstable poles, Strictly proper system

Sensitivity function

$$\|KS\|_2^{opt} = \sum_{i=1}^{n_p} \frac{2|\text{Re}(\bar{A}_{ii})|}{\sigma_{H_i}^2(\mathcal{U}[G]^*)}$$

$$\|KS\|_\infty^{opt} = \sigma_H^{-1}(\mathcal{U}[G]^*)$$

Unstable part

Hankel singular values

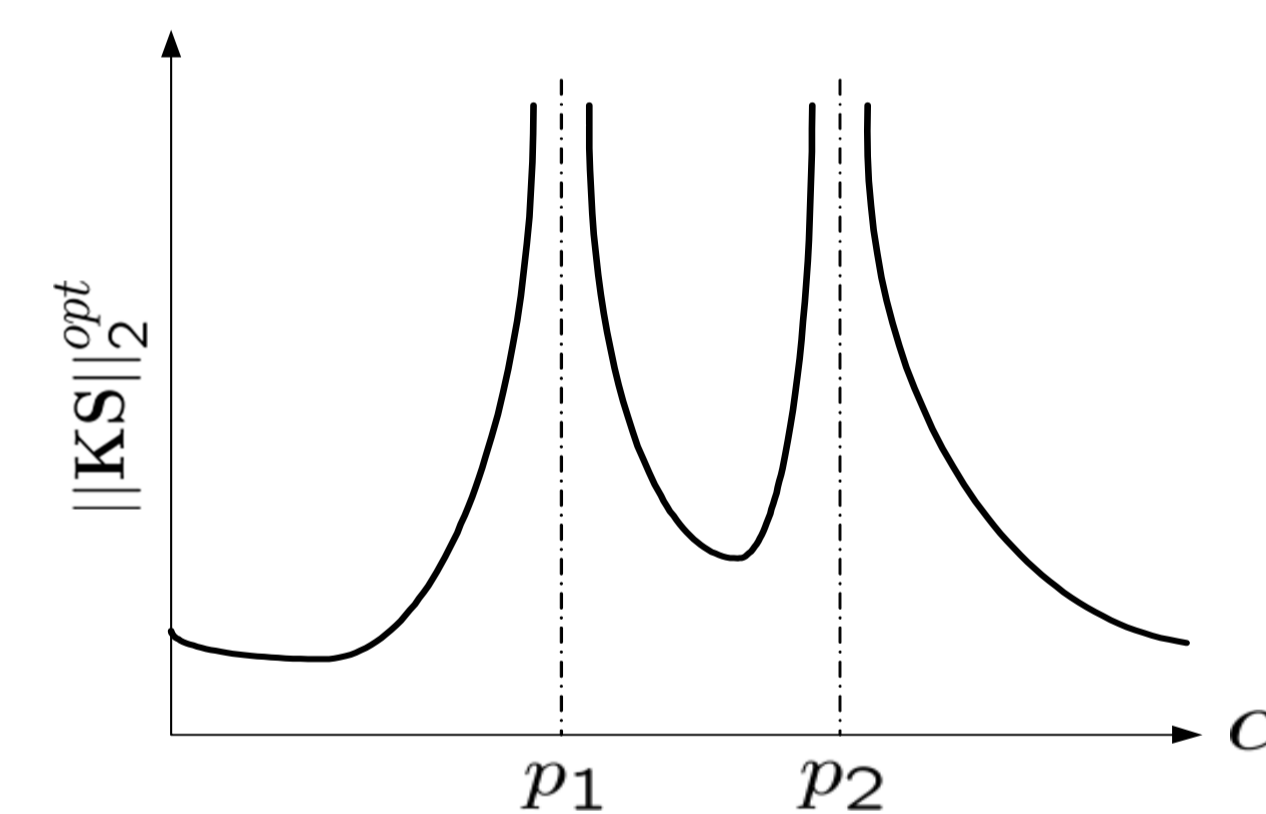
State matrix of balanced realization of  $\mathcal{U}[G]$

Similar results - Time delay systems, Colored noise

## Limiting Factors

$$G = \frac{(s-\alpha)}{(s-p_1)(s-p_2)}$$

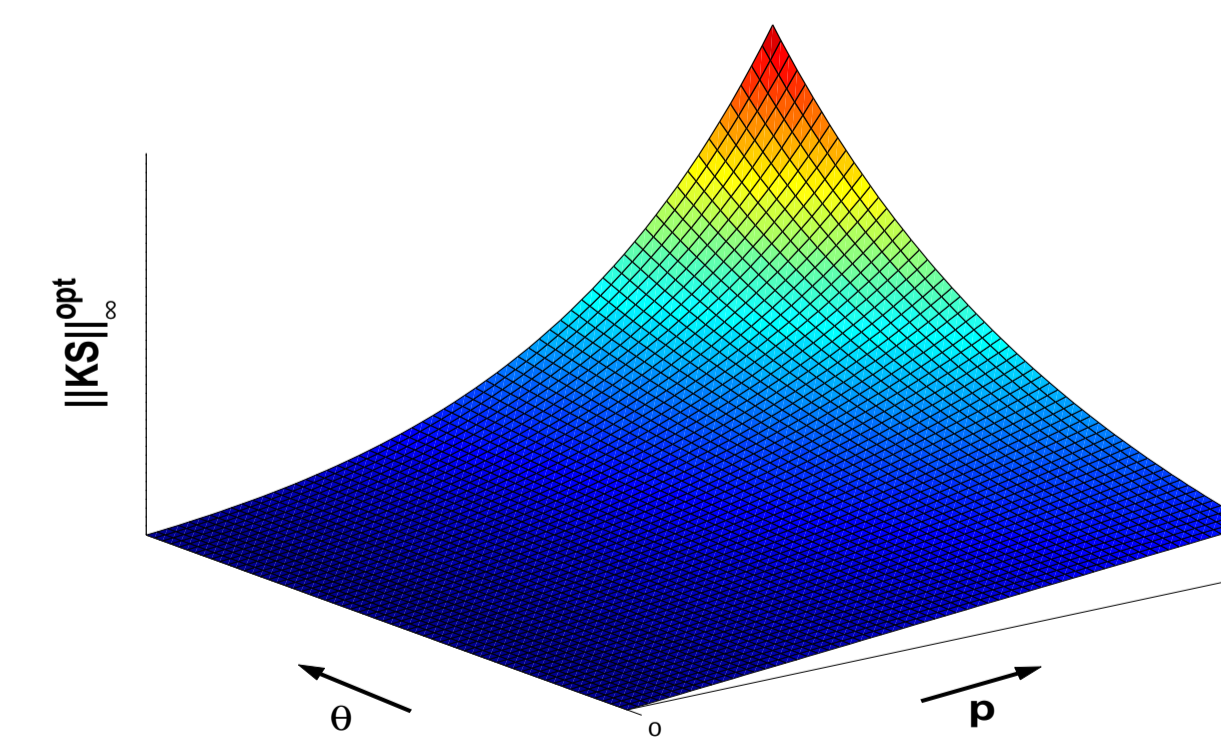
$$\|KS\|_2^{opt} \propto \frac{(\alpha^2 - f(p_1, p_2))^{0.5}}{|(p_1 - \alpha)(p_2 - \alpha)|}$$



Effect of pole-zero location

Obstacles to detectability and stabilizability

⇒ Poorly separated (oriented) unstable poles and zeros



Effect of time delay

$$G = \frac{e^{-\theta s}}{(s-p)}$$

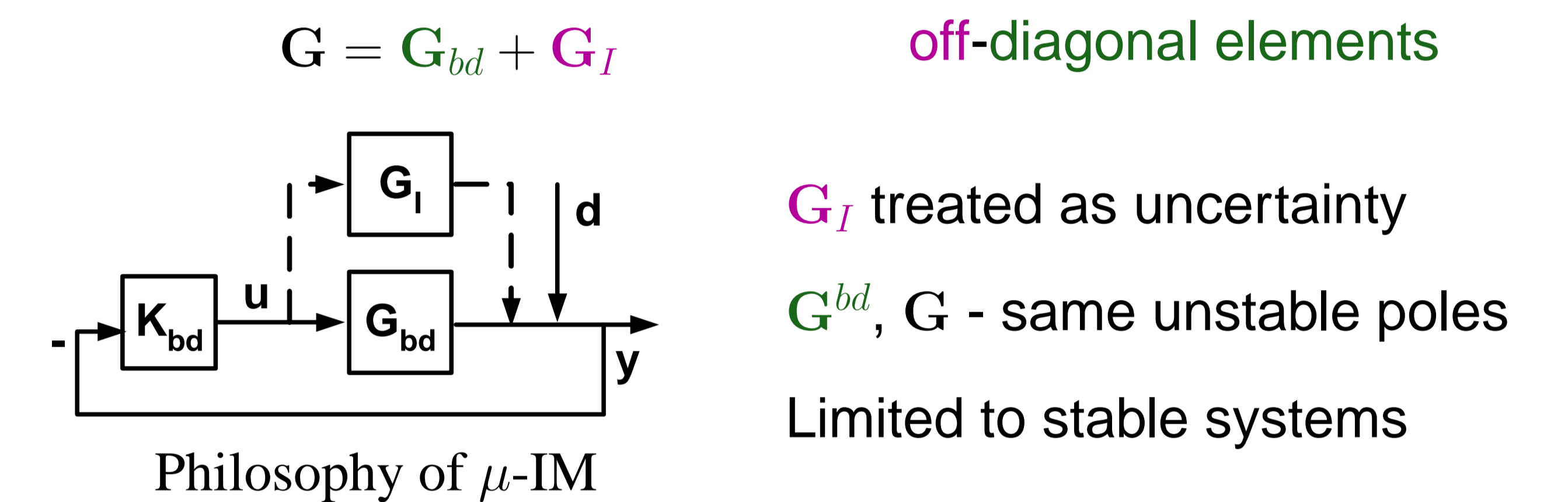
$$\|KS\|_\infty^{opt} = 2pe^{b\theta}$$

The slower the instabilities

⇒ The lesser is the limitation imposed by time delay

## Decentralized Stabilization

Q: Stability with independent designs of loops - feasible?  
A: If  $\mu$  interaction condition is satisfied.



Modified  $\mu$  Interaction Measure

- Allow  $G_{bd}$  to be different than the diagonal elements of  $G$
- Treat excess poles also as uncertainty

When input performance of each loop is maximized

Hankel singular value

$$\|KS\|_\infty^{opt} \leq |\sigma_H(\mathcal{U}[G_{bd}]) - \|G_I\|_\infty|^{-1}$$

Unstable part

## Variable selection

Optimal combination depends on choice of norm.

$\mathcal{H}_\infty$  norm addresses input saturation closely (preferred)

## Tennessee Eastman Process (base case)

Havre's recommendation - Avoid using feed streams

| CV               | MV               | $\ KS\ _\infty^{opt}$ |
|------------------|------------------|-----------------------|
| $y_{22}$         | $u_{10}$         | 0.11                  |
| $y_{21}$         | $u_8, u_{11}$    | 0.077                 |
| $y_{12}, y_{21}$ | $u_{10}$         | 0.0235                |
| $y_{12}, y_{21}$ | $u_{10}, u_{11}$ | 0.0222                |

Alternatives for stabilization using MIMO controller

Trade off between number of variables used and input usage