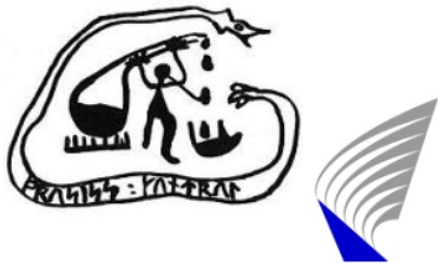


# Application of the Enhanced Dynamic Causal Digraph Method to Wastewater Treatment Process



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Chemical Technology

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# Motivations



Wastewater treatment (WWT) process is a complicated process where sensors and equipment are operated at harsh conditions

Tremendous scope for improvement of fault detection and isolation methods

## Benefits

- reduce monitoring costs
- consistent water quality monitoring
- increased consistency by rapid detection and correction of faults
- reduction in human errors

## Objective

Apply Enhanced Dynamic Causal Digraph Method to Wastewater Treatment Processes for **Fault Diagnosis**



Process knowledge and simulation software are the only pre-requisites to test the method

## Process Study

The proposed method performs the fault detection and isolation as follows:

1. Causal Digraph Modeling
2. Fault Scenarios Study
  - Process Fault
  - Sensor Fault
3. Fault Diagnosis
  - Generate the global (GR) and local residuals (LR)
  - Detect a possible abnormality in the residual signals
  - Locate the primary fault and identify its nature by means of the fault isolation and nature rules
4. Analysis of Results



Process Study

Causal Digraph Model

Fault Scenarios

Fault Diagnosis

Conclusions

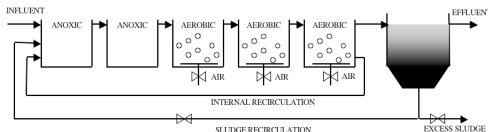
# Process Description



Inside a biological WWT plant, the **Activated Sludge Process (ASP)** is the most common used technology to remove organic pollutant from wastewater

**Benchmark Simulation Model No.1 (BSM1)** proposed by the IWA-COST group

**Nitrogen and Carbon Compounds Removal**



The BSM1 characterizes the plant including plant layout, specific model parameters and a detailed description of the influent flowrate and compositions



The benchmark is based on two internationally accepted process models

## Settler

- Thickening and clarification processes take place here
- It is modelled as a stack of layer by means of the **Takacs Model**

## Bioreactor

- It consists of two anoxic (**Denitrification**) followed by three aerobic (**Nitrification**) zones
- They are modelled with the **Activated Sludge Model No.1**



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$$\frac{dS}{dt} = -\frac{1}{Y}\mu(S)X$$



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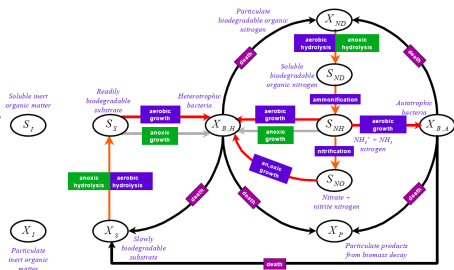
$$\mu(S) = \hat{\mu} \frac{S}{K_S + S}$$

# Process Models



The ASM1 consists of 13 state variables and 8 process reactions

$S_I$	Soluble inert organic matter
$S_S$	Readily biodegradable substrate
$X_I$	Particulate inert organic matter
$X_S$	Slowly biodegradable substrate
$X_{BH}$	Active heterotrophic biomass
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$X_P$	Part. prod. from biomass decay
$S_O$	Dissolved Oxygen
$S_{NO}$	Nitrite and Nitrate Nitrogen
$S_{NH}$	Free and Ionized Ammonia
$S_{ND}$	Soluble biodegr. organic N
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$S_{ALK}$	Alkalinity



## Composite variables

$$COD = S_I + S_S + X_I + X_S + X_{BH} + X_{BA} + X_P$$

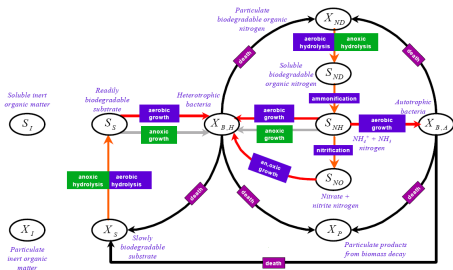
$$TSS = 0.75(X_I + X_S + X_{BH} + X_{BA} + X_P)$$

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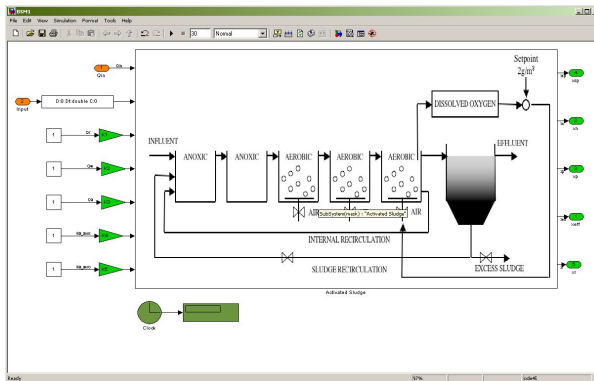
In the secondary settler model all the particulate components are lumped together

# Process Simulation



Bioreactor and settler are coupled together in Matlab/Simulink

Testing environment for the enhanced dynamic causal digraph method





Process Study

Causal Digraph Model

Fault Scenarios

Fault Diagnosis

Conclusions

# Causal Digraph Model



The Causal Digraph Model construction is done from the first principle model

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## Measured Variables

- COD
- TSS



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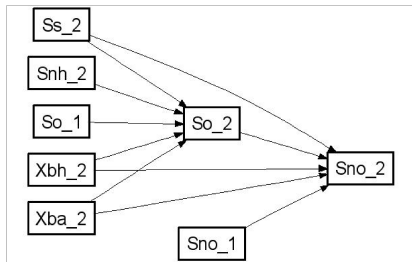
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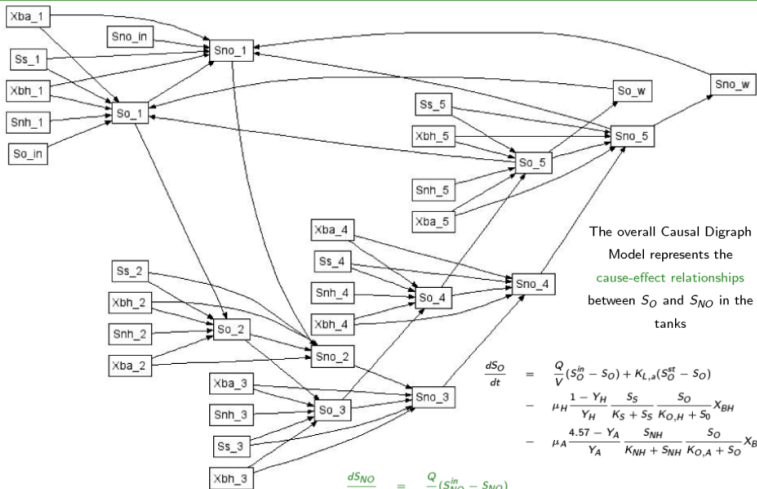


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$$\frac{dS_{NO}}{dt} = \frac{Q}{V}(S_{NO}^{in} - S_{NO}) - \mu_H \frac{1 - Y_H}{2.86 Y_H} \frac{S_S}{K_S + S_S} \frac{K_{O,H}}{K_{O,H} + S_O} \frac{S_O}{K_{NO} + S_{NO}} \eta_E X_{BH} - \mu_A \frac{1}{Y_A} \frac{S_{NH}}{K_{NH} + S_{NH}} \frac{S_O}{K_{O,A} + S_O} X_{BA}$$

# Outline

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Process Study

Causal Digraph Model

Fault Scenarios

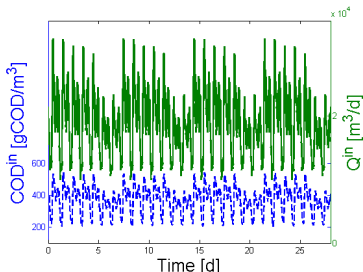
Fault Diagnosis

Conclusions





- 28 days are simulated with the influent flow and load compositions provided in the BSM1
- 2 faulty days are considered (14-16)



Two fault scenarios were selected to study based on the process knowledge

## Scenario I

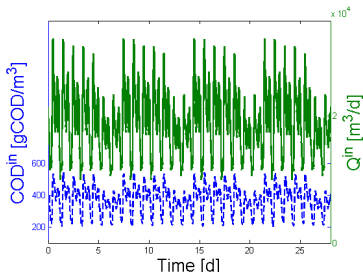
The change in the biomass growth rate due of high concentration of toxic metal in the influent wastewater is considered

## Scenario II

The fault of the oxygen sensor is represented and analyzed



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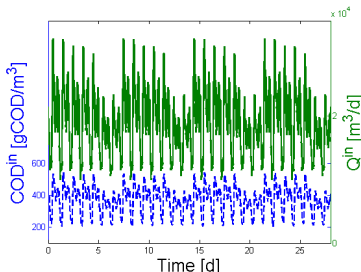
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### Sensor Fault

# Outline

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Process Study

Causal Digraph Model

Fault Scenarios

**Fault Diagnosis**

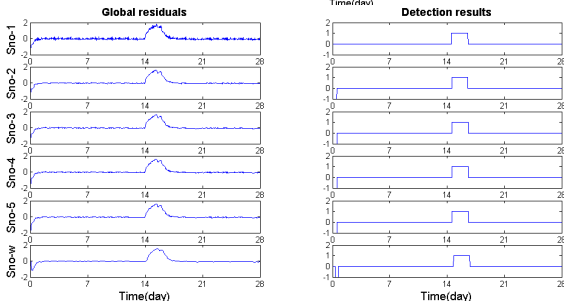
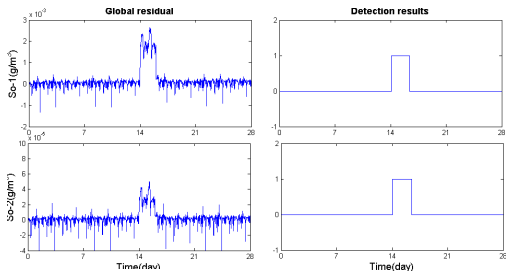
Conclusions

# Diagnosis Results for Fault Scenario I



## Global Residuals

are calculated for  $S_O$  and  $S_{NO}$



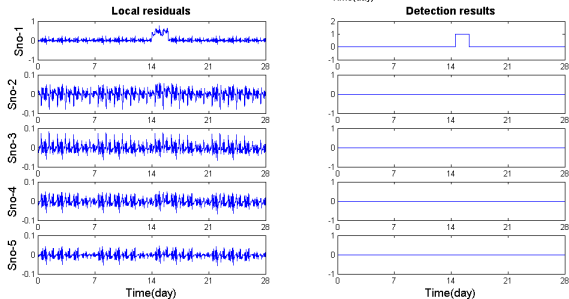
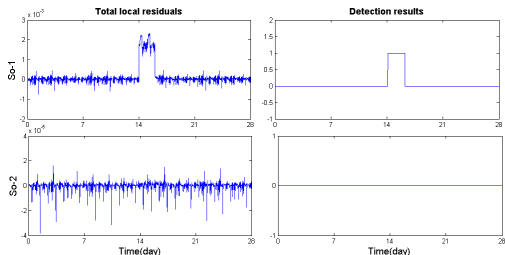
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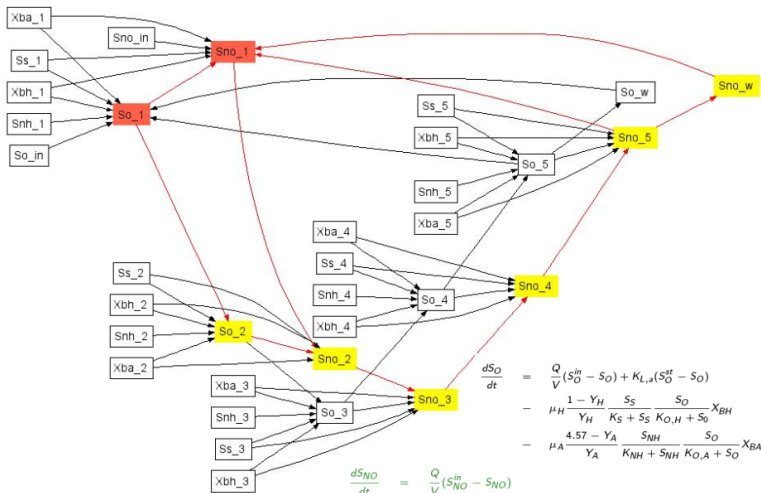
## Local Residuals

are calculated for

$S_O$  and  $S_{NO}$



# Diagnosis Results for Fault Scenario I

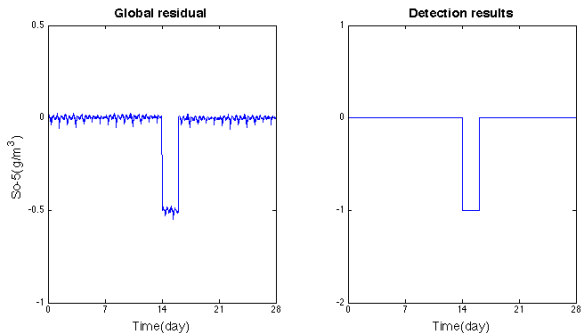


$$\frac{dS_O}{dt} = \frac{Q}{V}(S_O^in - S_O) + K_{L,a}(S_O^* - S_O) - \mu_H \frac{1 - Y_H}{Y_H} \frac{S_S}{K_S + S_S} \frac{S_O}{K_{O,H} + S_O} X_{BH} - \mu_A \frac{4.57 - Y_A}{Y_A} \frac{S_{NH}}{K_{NH} + S_{NH}} \frac{S_O}{K_{O,A} + S_O} X_{BA}$$

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## Global Residuals



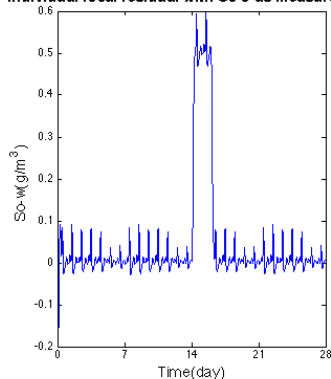
Only variable  $S_{O_5}$  is detected



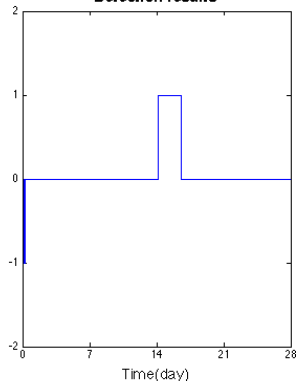


## Local Residuals

Individual local residual with  $S_{O_5}$  as measurement



Detection results

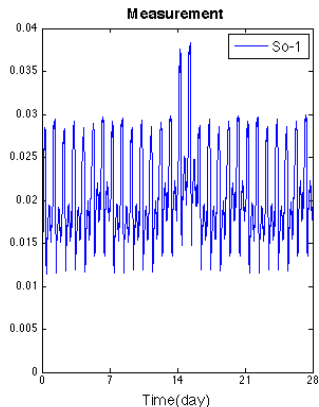
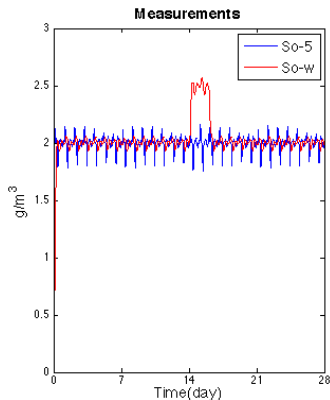


The individual local residual for variable  $S_{O,w}$  with the input  $S_{O_5}$  as measurement was detected. This implies that the fault on the variable  $S_{O_5}$  is a **measurement fault**

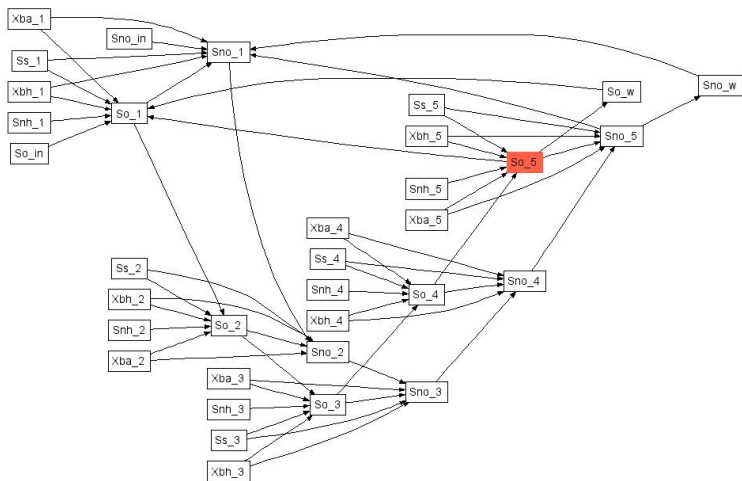
# Diagnosis Results for Fault Scenario II



From the measurements for variables  $S_{O,5}$ ,  $S_{O,w}$  and  $S_{O,1}$ , it can be seen that during the days 14-16, the variables  $S_{O,w}$ ,  $S_{O,1}$  seem to have the fault, but actually the method is able to find the real fault in on the sensor of the  $S_{O,5}$



# Diagnosis Results for Fault Scenario II



# Outline

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Process Study

Causal Digraph Model

Fault Scenarios

Fault Diagnosis

Conclusions

# Conclusions



The enhanced casual digraph reasoning method for fault diagnosis was applied to the activated sludge process

Two fault scenarios were tested

## Process fault

The method was able to handle it

## Sensor fault

The correct node was detected

## Future Development

- The preliminary study is limited by the assumption that the toxic affects only one tank. In future  $\mu$  fault in different tanks can be considered and FTC strategy can be designed
- The estimated size of the sensor fault can be used to design FTC for the aeration controller