

## AN ADAPTIVE FUZZY CONTROLLER WITH CMAC-BASED SCALING FACTORS

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**Abstract:** In this paper, a new adaptive fuzzy controller with CMAC-based adaptive scaling factors is proposed. By using the proposed method, scaling factors can be tuned on-line, and control performance can be improved. In addition, CMAC is used only for tuning scaling factors, so that it is easy to implement and other fuzzy parameters can be designed by conventional method. Furthermore, robustness for modeling error can be improved as compared to conventional method. Finally, simulation results are shown to demonstrate that the proposed method has better dynamic and static property and has better robustness than conventional method. *Copyright © 2002 IFAC*

**Keywords:** adaptive fuzzy control, fuzzy hybrid system, CMAC, fuzzy parameter tuning, on-line learning

### 1. INTRODUCTION

Since the fuzzy control technique was first introduced in the early 1970's, it has been paid more and more attention and has been used to control a wide range of poorly understood plants. Their success was attributed to the fact that inherently nonlinear control strategies, expressed in a (restricted) natural language framework, could be obtained from human operator and then implemented as a fuzzy controller. One of its main merits is that it is very useful when the process models are nonlinear or too complex for analysis and synthesis by conventional control techniques (Knadelb and Langholz, 1994). However, it is also worth noting problem that it is impossible to design a fuzzy controller that need not assume anything about its environment. One can only strive to lessen its dependence and sensitivity to the parameters of its environment. The main weakness of conventional fuzzy systems is that the fuzzy algorithms and parameters are provided by experts, and they cannot be tuned in the process. Thus, many new types of fuzzy controllers have been developed by researchers. Adaptive fuzzy controller is a type of the new fuzzy controllers.

The first adaptive fuzzy controller was developed by Procyk and Mamdani at Queen Mary College (Procyk and Mamdani, 1979). Now, many types of adaptive fuzzy controllers have been developed to

satisfy the difference process requirements. Adaptive fuzzy controller can be categorized into two kinds: the one has adaptive fuzzy rules; the other has adaptive fuzzy parameters. In the fuzzy rule adaptive controllers, the number of control rules is increased, decreased or their shapes are modified according to change of plant parameters. In the fuzzy parameter adaptive controller, fuzzy parameter, for example scaling factor, are modified according to change of plant parameters. In general, the fuzzy parameters adaptive controllers are simpler than the fuzzy rule adaptive controllers are both in the application and the design (Brown and Harris, 1994).

In this paper, a new fuzzy controller with adaptive-scaling factors is proposed. This fuzzy controller can tune scaling factors on-line by Cerebellar Model Articulation Controller (CMAC). Although tuning scaling factor is simplest in all fuzzy parameters, it has similar effects as the change of mapping relationship to the control input and output variables, and the change of shape and size for membership function (Brown and Harris, 1994). Furthermore, CMAC can tune scaling parameters quickly and control performance can be improved, because of its learning capability of non-linear functions, small computational complexities of the learning algorithm and generalization capability. Therefore, the proposed method is also effective for plants existing modeling errors.

This paper is organized as follows. In section 2, scaling factors in fuzzy controller that effect to system performance are introduced briefly. In section 3, a new scheme of adaptive fuzzy controller is proposed. CMAC network, its learning algorithm and the principle of adaptive fuzzy control with CMAC-based scaling factor are given. In section 4, two-order plant is considered as including varying parameters, and computer simulations are conducted to show effectiveness of the proposed method. In section 5, properties of the proposed method are summarized.

## 2. THE RELATION TO SCALING FACTORS AND SYSTEM PERFORMANCE

The characteristics of fuzzy controller depend on fuzzy rule base, membership function, scaling factors. After rule base are determined by the experience of experts or operators, in fuzzy controller, parameters that can be tuned mainly are membership functions, scaling factors and scaling gains.

Scaling factors are used to map the real input to the normalized input space. In general, scaling factor is defined as (Brown and Harris 1994)

$$K_e = n_e / e_{max}, \quad (1)$$

$$K_{ec} = n_{ec} / ec_{max}, \quad (2)$$

where  $K_e$  is the scaling factor of the error,  $K_{ec}$  is the scaling factor of the error change rate,  $n_e$   $n_{ec}$  are the numbers of scaling grades of error and error change rate respectively,  $e_{max}$   $ec_{max}$  are the maximum range of the real error and error change rate respectively.

$K_e$  ,  $K_{ec}$  are multiplied by the corresponding input variable, thus altering the domain of interest for the respective variable. After fuzzy rule base is fixed, we can alter the scaling factors to modify effectively the distribution (the shape and size) of all of the membership functions defined on the appropriate domain, that is, changing the performance of the overall system.

Many researchers have performed an extensive series of the experiments that show how the process dynamic and static characteristics change when scaling factors of fuzzy controller are altered (Procyk and Mamdani, 1979; Brown and Harris, 1994; Albus 1975). These experiences are summarized in Table 1.

Besides, many results show that the type, shape and size of fuzzy membership function determine mapping relation between input and output parameters, and system characters (Brown and Harris, 1994). The shape of error membership function affects sensibility of system directly. When the curve shape of the system error membership function is flatter, system sensibility becomes inferior, and when the shape of the membership function for the rate of system error change is the flatter, system has better stability. Hence, in order to improve system performance, uneven distribution of membership function can be effective, that is, when system error is smaller, the sharper shape of error membership function should be use and when system error is larger, the flatter shape of the curve should be use. As for the membership function of system error change rate, when system error change rate is smaller, the shape of membership function should be flatter and when system error is larger, the curve shape should be sharper. To realize similar effects, CMAC-based adaptive scaling factor is proposed in the followings.

## 3. CONTROL SYSTEM STRUCTURE AND LEARNING ALGORITHMS

The structure and learning algorithm for adaptive fuzzy controller with CMAC-scaling factors are now given.

### 3.1 Control system structure

The final form of the fuzzy controller to be defined is shown in Fig.1. In the figure, the differences with basic fuzzy controller are only scaling factors and additional learning part, which are implemented by CMAC network and corresponding update rule.

Table 1 Fuzzy controller parameter and system property change from small to big with constant scaling grade

	<i>Definition</i>	<i>Relationship of mapping</i>	<i>Static error</i>	<i>Overshoot</i>	<i>Transient time</i>
$K_e$	$K_e = n_e / e_{max}$	$e_{max}$ region reduce	Reduce	Increase	Reduce
$K_{ec}$	$K_{ec} = n_{ec} / ec_{max}$	$ec_{max}$ region reduce	Increase	Reduce	Increase
$K_u$	$K_u = u_{max} / n_u$	$u_{max}$ region increase	Reduce	Reduce	Reduce

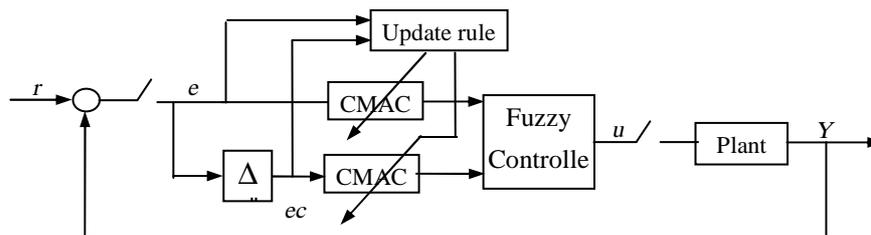


Fig.1 Block diagram of the proposed CMAC-Fuzzy control

### 3.2 Fuzzy controller

In Fig.1, the structure of fuzzy controller is a basic fuzzy controller with two-term input and single output. This fuzzy controller is constructed based on the following assumptions:

- 1) The fuzzy rule base is chosen as a linear one and shown in Fig.5 (Li, *et al.*, 1997);
- 2) The membership functions are chosen as the triangular or Gauss shape with even distribution;
- 3) Mamdani's max-min inference method is used in inference part (Procyk and Mamdani, 1979);
- 4) Defuzzification chose a center of gravity method (Brown and Harris, 1994), that is,

$$u = \frac{\sum \mu_u U}{\sum \mu_u} \quad (3)$$

where  $\mu_u$  is membership function of  $U$ , and  $U$  is linguistic value of  $u$ .

### 3.3 CMAC Neural network

CMAC neural network was proposed by Albus in (Albus, 1975). The block diagram of CMAC is shown in Fig.2. From Fig.2, we can see that CMAC algorithm can be decomposed into three separate mapping, that is,

$$S \rightarrow M \rightarrow A \rightarrow u,$$

where

- $S = \{\text{input vectors}\};$
- $M = \{\text{intermediate variables}\},$
- $A = \{\text{association variables}\},$
- $u = \{\text{output of CMAC}\},$
- $f_1 (S \rightarrow M \text{ mapping})$  is an input coding,
- $f_2 (M \rightarrow A \text{ mapping})$  an address computing,
- $f_3 (A \rightarrow u \text{ mapping})$  an output computing.

In this system, since CMACs are only used in tuning scaling factors, the number of memory locations in A is not so large in practice. Therefore, in this paper, the basic CMACs are used, which does not use any randomly mapping.

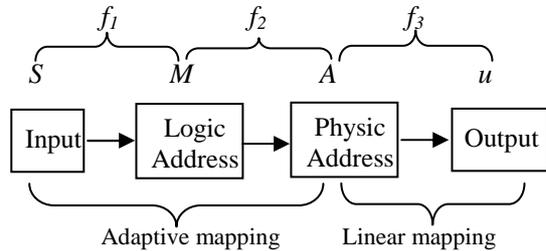


Fig. 2. The block diagram of CMAC

Fig.3 shows the CMAC without random mapping for the two-dimensional input and one-dimensional output consisting of 3 overlays and 12 basis functions.

The lattice cells are numbered from 1 to 16. Assume the input to the CMAC as  $s = (s_1, s_2)$  and the input space as:

$$S = \{ (s_1, s_2) / x_1 < s_1 < x_2, y_1 < s_2 < y_2 \}.$$

Then  $s_1$  and  $s_2$  are quantized with quantization intervals  $L_1$  and  $L_2$ , respectively. In the first overlay,  $s_1$  is quantized into  $A$  or  $B$ , and  $s_2$  is quantized into  $a$  or  $b$ , respectively. The pairs of  $aA$ ,  $aB$ ,  $bA$ ,  $bB$  express basis functions, and  $aA(w_j)$  implies that the basis function  $aA$  has the weight  $w_j$ . When the input  $s$  is given to the 11th lattice cell, it specifies  $aA$ ,  $dA$  and  $fF$ , and the CMAC output  $w_j + w_8 + w_{12}$ .

Suppose that the desired signal for the input  $s$  is  $d$  and learning rate is  $g$ , the CMAC is then learned by the following correction factor  $\delta$  to all weights corresponding to  $s$ :

$$\begin{aligned} e &= d - u \\ \delta &= ge/k \end{aligned}$$

Defining the threshold as  $e_t$ , the learning is continued until the following inequality is satisfied:

$$|e| < e_t$$

Using such learning scheme, the CMAC can approximate a wide variety of nonlinear functions.

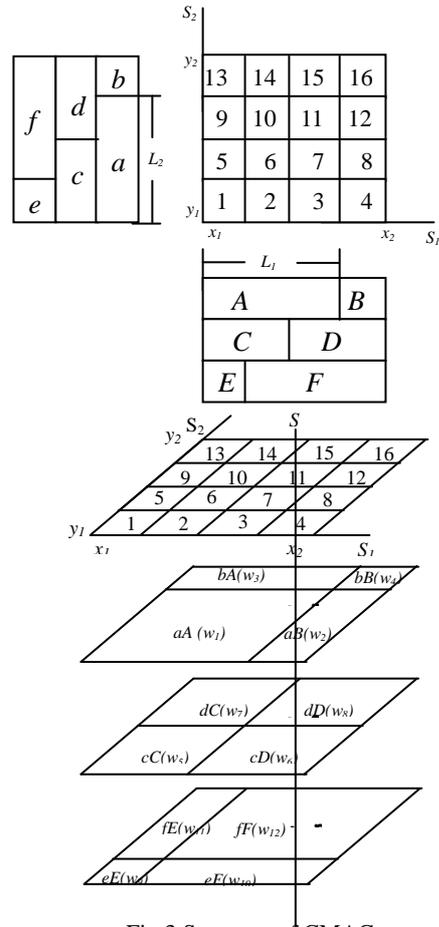


Fig.3 Structure of CMAC

### 3.4 Learning process in the proposed method

In Fig.1 the input of CMAC is system error or error change rate signal, that is, 1-input 1-output CMACs are used as the scaling factors. Here CMACs are trained by initialization process and on-line learning process. The initialization learning process is

completed by off-line learning. The initialization and on-line learning processes are explained in the followings.

### 3.4.1 Initialization process

It is difficult to employ the controller constructed by an adaptive law or a learning law to the real plant without a suitable preparation. Therefore, the initialization learning process is very important for making controller work properly. The block diagram of the initialization learning process of the specified CMAC is shown in Fig4.

In Fig 4,  $e(t)$ ,  $ec(t)$  are system error and error change rate signal separately, that is, the input signal of the CMAC, defined as:

$$e(t) = r(t) - y(t), \quad (4)$$

$$ec(t) = e(t) - e(t-1), \quad (5)$$

where  $r(t)$  is system input signal,  $y(t)$  is system output signal, and  $K_{e0}(e)$ ,  $K_{ec0}(ec)$  are initialization functions, that is, the training signals. In the proposed method, two kinds of training signal are used:

(I) conventional constant scaling factor

$$\mathbf{K}_0 = [K_{e0} \ K_{ec0}] = [n_e/e_{max} \ n_{ec}/ec_{max}], \quad (6)$$

(II) scaling factor function

$$\mathbf{K}_0(e, ec) = [K_{e0}(e) \ K_{ec0}(e)] \\ = [a_e \exp(-b_e|e|) \ a_{ec} \exp(b_{ec}|ec|)], \quad (7)$$

where

$$\begin{cases} a_e = n_e \exp(1)/e_{max}, \\ b_e = 1/e_{max}, \\ a_{ec} = 1/K_{ec0}, \\ b_{ec} = 1/ec_{max}, \end{cases} \quad (8)$$

$K_{e0}$ ,  $K_{ec0}$ ,  $K_{e0}(e)$ ,  $K_{ec0}(ec)$  are used in order to determine the initial weights in the on-line learning of the CMAC.

The weights  $W$  are updated so that  $\mathbf{K}_0(t)$  approaches to  $\mathbf{K}_0$ , where the off-line learning is carried out based on the following algorithm:

$$W(t) = W(t) + g_1(\mathbf{K}_0 - \mathbf{K}_0(t))/\rho, \quad (9)$$

Where  $\rho$  denotes the total number of the selected weights in the CMAC and the  $g_1$  is the learning rate.

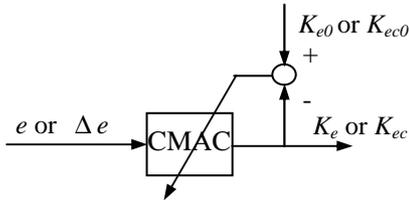


Fig.4 Block diagram of initialization learning

### 3.4.2 On-line learning process

After the initialization process is carried out enough, the learning phase is changed from the off-line to the on-line. The weights obtained in the initialization process are used as initial weights in the on-line

learning. Fig.1 gives out the block diagram of the on-line learning process of the CMAC.

In on-line learning, the desired signal for tuning cannot be obtained. Therefore, the error  $e(t)$  and error change rate  $ec(t)$  of desired output signal  $r(t)$  and real output signal  $y(t)$  are introduced to on-line learning process, and the on-line learning is performed so that the system output  $y(t)$  approaches to  $r(t)$ , that is, the following algorithm is employed:

$$W(t) = \begin{cases} W(t) & : e(t) = 0, ec(t) = 0, \\ W(t) + g_2 \text{sign}(e(t))/\rho & : ec(t) = 0, e(t) \neq 0, \\ W(t) - g_2 \text{sign}(ec(t))/\rho & : e(t) = 0, ec(t) \neq 0, \\ W(t) - g_2 \text{sign}(e(t)*ec(t))/\rho & : \text{otherwise}, \end{cases} \quad (10)$$

where  $g_2$  is learning rate of the on-line learning.

According to the above algorithm, the CMACs are trained on-line.

## 4. SYSTEM PARAMETER DESIGN AND COMPUTER SIMULATION

In this section, to show the applicability of the proposed adaptive fuzzy controller, computer simulations are carried out, the results are described and compared with a conventional fuzzy controller.

### 4.1 Plant

The nominal plant to be controlled is a second-order process described as

$$G(s) = k / (T_1s + 1)(T_2s + 1). \quad (11)$$

where  $T_1$ ,  $T_2$ , and  $k$  are 8, 2 and 5, respectively. By selecting sample time as  $T_s = 0.05$ , discrete representation of plant is obtained:

$$y(k) = a_1^* y(k-1) + a_2^* y(k-2) + b^* u(k-1), \quad (12)$$

where  $a_1^*$ ,  $a_2^*$ ,  $b^*$  are nominal values of plant parameters, and their values are 1.9691, -0.9693, -0.0154, respectively.

Assuming there exists modeling error in plant parameters, computer simulations are carried out for following cases:

$$y(k) = a_1 y(k-1) + a_2 y(k-2) + b u(k-1), \quad (13)$$

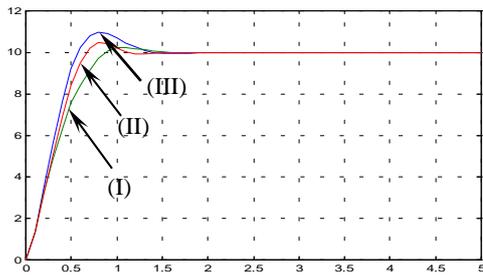
- case (a)  $a_1 = a_1^*, a_2 = a_2^*, b = b^*$ ,
- case (b)  $a_1 = a_1^*, a_2 = a_2^* + 0.0386, b = b^*$ ,
- case (c)  $a_1 = a_1^*, a_2 = a_2^* + 0.0615, b = b^*$ ,
- case (d)  $a_1 = a_1^*, a_2 = a_2^* - 0.1403, b = b^*$ ,
- case (e)  $a_1 = a_1^*, a_2 = a_2^* - 0.2807, b = b^*$ ,
- case (f)  $a_1 = a_1^* + 0.05901, a_2 = a_2^*, b = b^*$ ,
- case (g)  $a_1 = a_1^* + 0.0299, a_2 = a_2^* + 0.0386, b = b^*$ ,
- case (h)  $a_1 = a_1^* + 0.0691, a_2 = a_2^* + 0.0386, b = b^*$ .

Also assuming the system input signal  $r(t)$  is step

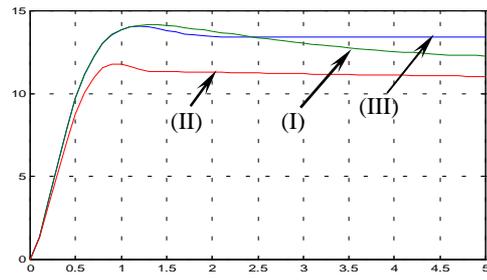


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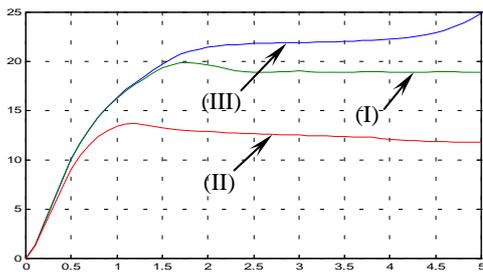
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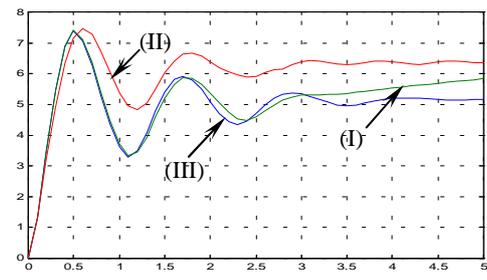
(a)  $y(k)=a_1y(k-1)+a_2y(k-2)+bu(k-1)$



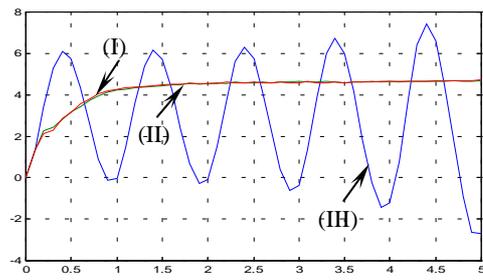
(b)  $y(k)=a_1y(k-1)+(a_2+0.0386)y(k-2)+bu(k-1)$



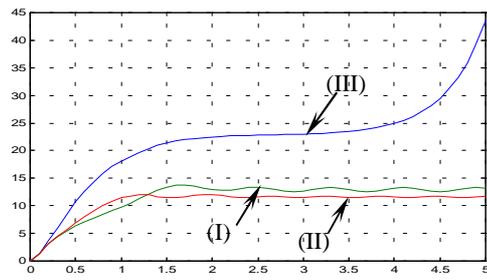
(c)  $y(k)=a_1y(k-1)+(a_2+0.0615)y(k-2)+bu(k-1)$



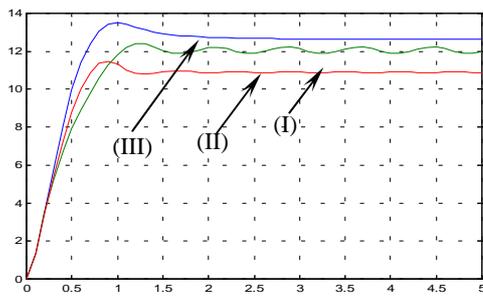
(d)  $y(k)=a_1y(k-1)+(a_2-0.1403)y(k-2)+bu(k-1)$



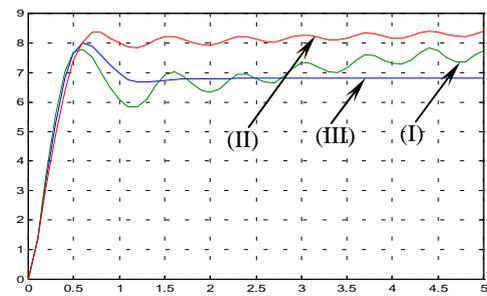
(e)  $y(k)=a_1y(k-1)+(a_2-0.2807)y(k-2)+bu(k-1)$



(f)  $y(k)=(a_1+0.05901)y(k-1)+a_2y(k-2)+bu(k-1)$



(g)  $y(k)=(a_1+0.0299)y(k-1)+a_2y(k-2)+bu(k-1)$



(h)  $y(k)=(a_1+0.0691)y(k-1)+a_2y(k-2)+bu(k-1)$

Fig.7. Simulation results