Partnering: Strategies and Examples

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Vincent Magnotta Manager, Technology Transfer

John Tao Director, Corporate Technology Partnerships

magnotvl@airproducts.com

taojc@airproducts.com

Fast Facts

- Global gases, chemicals, equipment and services provider
- \$7.4 billion in Revenue (FY 04)



- Chemical industry safety leader
- Operations in more than 30 countries
- 18,500 employees worldwide

Known for our innovative culture and operational excellence



Business Mix – the World's Only Integrated Gases and Chemicals Company

Gases and Equipment

- Cryogenic Air Separation
 - Oxygen
 - Nitrogen
 - Argon
- Hydrogen
- Helium
- Specialty Gases
- Noncryogenic Air Separation
- Equipment And Technology
- LNG Heat Exchangers

Chemicals

- Emulsion Polymers
- Amines
- Epoxy Additives
- Surfactants
- Polyurethane Intermediates
- Polyurethane Additives



Focused on Four Growth Platforms

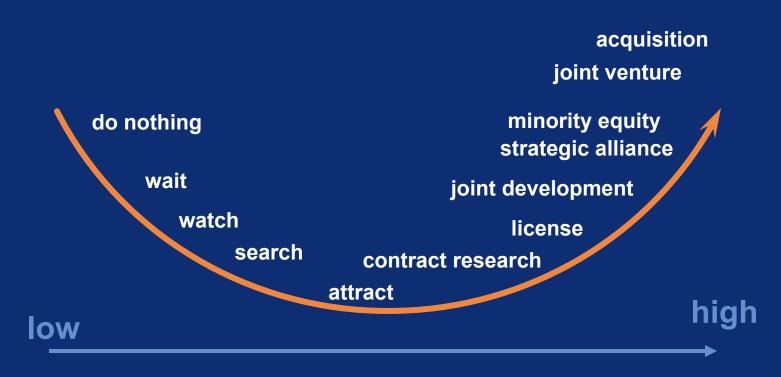
Leadership positions

- Electronics
 - Specialty gas
 - Precursors
- Performance
 Materials
- Refinery Hydrogen and Energy Solutions
- Healthcare
 - Home medical services





Partnering: Degrees of Commitment



Degree of Commitment



University Research Alliances

| Pros | Cons |
|---|---|
| Fast access to resources, skills, and experience | Negotiating Intellectual Property rights |
| Establishes a relationship between Company and University | Project management |
| Obtaining favorable IP Rights | Communication challenge |



Emerging Models: Global Sourcing

| | Pros | Cons |
|--|---|--|
| InnoCentive: Post problems, pay only if they are solved` | Fast access to global array of knowledge Reward based on solution; deferred risk IP ownership | Expertise not broad Confidential information disclosed in problem statement |
| NineSigma: Gathers proposals from qualified research groups | Fast access to global capabiities Only non-confidential information used Competitive proposals | Only nonconfidential information used No assistance in building relationship with selected partner |



Tapping Russian R&D Resources

• Why?

- Fresh perspectives
- Speed
- Lower costs
- IP can be favorable
- How?
 - Direct Institute funding
 - Portals:
 - USIC (US Industry Coalition)
 - CRDF (Civilian Research & Development Corp)
 - ISTC (International Science and Technology Center)



Typical Project Dimensions

- Annual Cost \$ 50K
- Russian team
 - 5-6 full time staff (> 50 % PhD level)
- IP Rights
 - More favorable than University (typical)



APCI Collaboration with a Russian Institute

- Collaboration started in 1992, still going strong
- Numerous technology developments and insights
- Projects include distillation, heat exchange, combustion fundamentals, fuel-cell development and others



 For 2005, 57 scientists and support staff engaged





- Expand reach to the over 400 Institutes in Russia
- Utilize "on the ground" staff
 - Matchmaking
 - Manage projects



Learnings from Russian Partnerships

- Frequent communication vital
 - Email, email, email
 - Face to face meetings in their laboratories
- Develop work process
 - Ideas to projects
 - Template project agreements
- Personal Relationships vital
 - time to nurture trust and openness





Contract Research

 University Alliances

 SBIR Support Letters

Government Sponsored R&D

 Ion Transport Membranes

 Contract Research

 University Alliances
 SBIR Support Letters

Licensing- in:

 Wacker (emulsion polymers)

 Government Sponsored R&D

 Ion Transport Membranes

 Contract Research

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 SBIR Support Letters

Joint Development Agreement Nanotechnologies Inc (nanoparticles) Licensing-out Gas applications, chemicals Licensing- in: Wacker (emulsion polymers) Government Sponsored R&D Ion Transport Membranes Contract Research University Alliances SBIR Support Letters

Minority Equity Investments – Solicore (battery) Joint Development Agreement Nanotechnologies Inc (nanoparticles) Licensing-out Gas applications, chemicals Licensing- in: Wacker (emulsion polymers) Government Sponsored R&D – Ion Transport Membranes Contract Research University Alliances SBIR Support Letters

Joint Venture DA Nanomaterials (wafer planarization) Minority Equity Investments - Solicore (battery) Joint Development Agreement Nanotechnologies Inc (nanoparticles) Licensing-out Gas applications, chemicals Licensing- in: Wacker (emulsion polymers) Government Sponsored R&D Ion Transport Membranes Contract Research University Alliances SBIR Support Letters

 Acquisition

 American Homecare Supply (respiratory services)

- Joint Venture
 - DA Nanomaterials (wafer planarization)
- Minority Equity Investments
 - Solicore (battery)
- Joint Development Agreement
 - Nanotechnologies Inc (nanoparticles)
- Licensing-out
 - Gas applications, chemicals

Licensing- in:

 Wacker (emulsion polymers)

 Government Sponsored R&D

 Ion Transport Membranes

 Contract Research

 University Alliances

 SBIR Support Letters

External Collaboration Innovation Award

Excellence in
Delivering ValueRecipients
CeramatecImage: Construction of the second second



Summary Conclusions & Take Aways

- Match strategic needs with partner strengths
- Insure alignment of goals
- Build a flexible but formalized agreement
- Develop personal relationships
 - Build openness and trust
- Create & document a work process
 - Efficiency
 - Consistency

Communicate, communicate, communicate

