

307g Ni₃Al Intermetallics Catalyst for Hydrogen Generation from Methanol

Ya Xu, Dong Hyun Chun, Satoshi Kameoka, Masahiko Demura, Kyosuke Kishida, An-pang Tsai, and Toshiyuki Hirano

Hydrogen is attracting much attention as a clean and efficient energy source. Many efforts have been made to develop efficient, low-cost catalysts for hydrogen production. Some intermetallic compounds are known to have good catalytic selectivity and activity. For example, Ni₃Sn increases the selectivity for hydrogen production [1], and PtGe and CoGe do for hydrogenation and dehydrogenation [2,3]. In Ni-Al system there are four stable intermetallic compounds, NiAl₃, Ni₂Al₃, NiAl and Ni₃Al. Among them a mixture of NiAl₃ and Ni₂Al₃ (Ni-50 wt% Al) is used as a precursor alloy for Raney nickel catalysts: the Raney nickel catalysts are produced from the precursor alloy by leaching aluminum in a concentrated NaOH solution. For NiAl and Ni₃Al, very limited studies have been carried out on the catalytic properties. Probably it has been thought difficult to effectively leach aluminum from them because of their low aluminum concentration [4], and thus high catalytic activity has not been expected, particularly for Ni₃Al. Until now, Ni₃Al is known as promising high-temperature structural materials because of its excellent high temperature strength and corrosion/oxidation resistance and thus many studies have been focused on the mechanical properties and the microstructures [5-7]. Our recent work showed that Ni₃Al shows catalytic activity for methanol reforming [8]. In the present study, we examined the catalytic activity and stability of single-phase Ni₃Al (Ni -24 at % Al) powder for hydrogen production from methanol in the temperature range of 513-633 K. It is found that the alkali-leached Ni₃Al powders show a high catalytic activity and stability for the methanol decomposition ($\text{CH}_3\text{OH} \rightarrow 2\text{H}_2 + \text{CO}$). The rate of hydrogen production increases rapidly with increasing reaction temperature. Furthermore, the Ni₃Al catalysts suppress the formation of methane and water gas shift reaction, i.e. they show higher selectivity for methanol decomposition than nickel catalysts. Based on the surface characterization by SEM, XRD, and EDX analysis, we consider that the origin of the high selectivity and stable activity are attributed to the formation of porous structure composed of tiny Ni particles and carbon during reaction. These results indicate that the Ni₃Al catalysts are highly promising as a catalyst for hydrogen production.

References [1] G.W. Huber, J.W. Shabaker, J.A. Dumesic. *Science* 2003;300:2075. [2] T. Komatsu, S. Hyodo, T. Yashima. *J. Phys. Chem. B.* 1997;101:5565. [3] T. Komatsu, M. Fukui, T. Yashima. In: J.W. Hightower et al, editor, 11th International Congress on Catalysis-40th Anniversary Studies in Surf. Sci. Catal. Vol. 101, Elsevier Science BV. 1996. p. 1095. [4] S. Tanaka, N. Hirose, T. Tanaki, Y.H. Ogata. *J. Electrochemical Soci.* 2000;147:2242. [5] D.P. Pope, S.S. Ezz. *Int. Mater. Rev.* 1984;29:136. [6] N.S. Stoloff. *Int. Mater. Rev.* 1989;34:153. [7] M. Demura, Y. Suga, O. Umezawa, K. Kishida, E.P. George, T. Hirano, *Intermetallics* 2001;9:157. [8] Ya Xu, S. Kameoka, K. Kishida, M. Demura, A.P. Tsai, T. Hirano. *Intermetallics* 2005;13:151.