Necessary and Sufficient Conditions for Resultant Siphons to be controlled

ShouGuang Wang, Member, IEEE, ChengYing Wang, MengChu Zhou, Fellow, IEEE

Abstract—Based on key resource subsets, a necessary and sufficient condition is proposed under which a resultant siphon can be always marked if its strict minimal siphons (SMS) are optimally controlled. The proposed condition is established by analyzing the structural characteristics and markings of the resource subnets in a class of Petri nets called L-S³PR. When it is used in deadlock prevention policies, the number of monitors can be significantly reduced, thereby decreasing control implementation complexity and cost.

Index Terms—Deadlock, manufacturing systems, Petri nets, siphon

I. INTRODUCTION

FOR a class of Petri nets called Systems of Simple Sequential Processes with Resources (S³PR), Ezpeleta *et al.* [1] propose an approach where liveness is enforced by adding a monitor to every SMS. However, too many monitors need to be added, leading to a highly complex controlled Petri net. The number of monitors to be added is equal to the number of SMS in the net and the number of arcs added is generally much larger than that of monitors, particularly for large-scale Petri nets.

In fact, not all SMS have to be controlled via monitors. In other words, some monitors may be redundant. Many researchers have worked on the problem of redundant monitors and made remarkable progress [2-11]. In this paper, we focus on finding ways to solve this problem.

Li and Zhou [6], [7] pioneered in classifying SMS in a Petri net into two categories: elementary and dependent siphons. By making the former invariant-controlled in an S³PR net, they prove that under some conditions, the latter can be always marked. In [8], they investigate the existence of dependent

This work is supported in part by National Natural Science Foundation of China under Grant 60904018, in part by the Zhejiang Provincial Natural Science Foundation of China under Grant Y1090232 and Y1100830, in part by the Science Fund for Young Scholars of Zhejiang Gongshang University, and in part by the Zhejiang Provincial Education Department Foundation under Grant Y201018216.

- S. G. Wang is with College of Information & Electronic Engineering, Zhejiang Gongshang University, Hangzhou, 310018, China (corresponding author: 0571-28877734; e-mail: wsg5000@hotmail.com).
- C. Y. Wang is with College of Information & Electronic Engineering, Zhejiang Gongshang University, Hangzhou, 310018, China (e-mail: wcypaper@163.com).
- M. C. Zhou is with is with the Department of Electrical and Computer Engineering, New Jersey Institute of Technology, Newark, NJ 07102 USA(e-mail: zhou@njit.edu).

siphons and propose more general conditions under which a dependent siphon can be always marked. Based on the results of [8], Li and Zhao [9] claim that the controllability of dependent siphons in an ordinary Petri net is a special case of that in a generalized one. In their work, controllability condition of a dependent siphon is expressed in terms of the control depth variables of its elementary siphons. These methods significantly reduce the number of monitors, but a shortcoming of their methods is that they need to compute all the SMS beforehand. Some related work is reported in [10, 11]. In [11], Chao proposes the concept of basic and compound siphons. By controlling the basic siphons via monitors, he finds the conditions for a compound to be implicitly controlled. But his condition is also sufficient but not necessary.

By fully utilizing the structural information in a Petri net, Li and Zhou [12] propose a method to compute a set of elementary siphons in S³PR based on resource circuits. They claim that any dependent siphon can be found through the composition of elementary ones that are derived from resource circuits. However, it remains unexplored to relax the controllability conditions of the resultant siphons. Similar works are reported by Xing *et al.* [13] and Wang *et al.* [14]. Based on resource circuits, this work for the first time studies the relationship between two SMS and their resultant siphon by analyzing the structural characteristics and markings of the resource subnets.

Given two SMS and their resultant siphon, this paper derives the controllability condition of the latter in an L-S³PR. The new contributions of this paper include:

- 1) The concept of loop resource subset is proposed, which is important in establishing new results of the controllability conditions of an SMS:
- 2) Given two SMS and their resultant siphon, the concept of a key resource subset is proposed. It plays a critical role in deciding the controllability conditions of resultant siphons.
- 3) A necessary and sufficient condition under which a resultant siphon can be always marked if its SMS are optimally controlled is proposed and proved.

II. PRELIMINARIES

A. Petri Nets [15], [16]

A Petri net is a 3-tuple N=(P, T, F), where P and T are finite, nonempty, and disjoint sets. P is a set of places, and T is a set of transitions. The set $F \subseteq (P \times T) \cup (T \times P)$ is the incidence relation. Given a net N=(P, T, F), and a node $x \in (P \cup T)$, $x = \{y \in P \cup T | (y, x) \in F\}$ is the preset of x, while

 $x^{\bullet}=\{y\in P\cup T|(x, y)\in F\}$ is the post-set of x. The incidence matrix of N is a matrix $[N]: P\times T\rightarrow Z$ indexed by P and T such that [N](p, t)=-1 if $p\in {}^{\bullet}t \land {}^{\bullet}t$; [N](p, t)=1 if $p\in {}^{\bullet}t \land {}^{\bullet}t$; otherwise [N](p, t)=0 for all $p\in P$ and $t\in T$. N is called a state machine if $\forall t\in T$, $|{}^{\bullet}t|=|t|=|t|=1$.

Let N = (P, T, F) be a Petri net. A marking M of N is a mapping from P to \mathbb{N} where $\mathbb{N} = \{0, 1, 2, ...\}$. In general, we use multi-set notation $\sum_{p \in P} M(p)p$ to denote vector M, where M(p) indicates the number of tokens in p at M. For example, $M = [1, 2, 0, 0]^T$ is denoted by $M = p_1 + 2 p_2$. p is marked by M if M(p) > 0.

A transition t is enabled at a marking M, denoted by M [t>, if $\forall p \in {}^{\bullet}t$, M(p) > 0. An enabled transition t at M can fire, resulting in a new marking M', denoted by M [t > M', where M'(p) = M(p) + [N](p, t). A sequence of transitions $\alpha = t_1 \ t_2 \dots t_k$, $t_i \in T$, $i = 1, 2, \dots, k$ is feasible from a marking M if there exist $M_i[t_i > M_{i+1}$ and $i = 1, 2, \dots, k$, where $M_1 = M$. In such a case, we use M [$\alpha > M_i$ to denote the case that M_i is reachable from M after firing a sequence of transitions α . Let $R(N, M_0)$ denote the set of all reachable markings of N from the initial marking M_0 .

A *P*-vector is a column vector *I*: $P \rightarrow Z$ indexed by *P* and a *T*-vector is a column vector *J*: $T \rightarrow Z$ indexed by *T*, where *Z* is the set of integers. *I* is a *P*-invariant if $I \neq \mathbf{0}$ and $I^T \bullet [N] = \mathbf{0}^T$ hold. *P*-invariant *I* is a semiflow if every element of *I* is non-negative. $||I|| = \{p \in P | I(p) \neq 0\}$ is called the support of *I*.

A nonempty set $S \subseteq P$ is a siphon if ${}^{\bullet}S \subseteq S^{\bullet}$. A siphon is minimal if there is no siphon contained in it as a proper subset. A minimal siphon that does not contain the support of any P-invariant is called an SMS. A subset $S \subseteq P$ is marked by M if at least one place in S is marked by M. The sum of tokens in all places in S is denoted by M(S), where $M(S) = \sum_{p \in S} M(p)$.

A siphon *S* is said to be controlled in a net system (N, M_0) if $\forall M \in R(N, M_0)$, M(S) > 0. *S* is said to be optimally controlled in a net system (N, M_0) if only the markings at which *S* becomes unmarked are removed.

Let N=(P, T, F) be a Petri net. A string $x_1, ...,$ and x_n in $P \cup T$ is called a path of N if $\forall i \in \{1, 2, ..., n-1\}$, $x_{i+1} \in x_i^{\bullet}$. An elementary path from x_1 to x_n is a path whose nodes are all different (except, perhaps, x_1 and x_n). It is called an elementary circuit if it is an elementary path and $x_1 = x_n$.

A transition without any input place is called a source transition, and one without any output place is called a sink transition. Note that a source transition is unconditionally enabled, and that the firing of a sink transition consumes tokens, but does not produce any.

B. $L-S^3PR$ [17]

Definition 1: A Linear S³PR (L-S³PR) is an ordinary Petri net N = (P, T, F) such that:

- (1) $P = P_A \cup P_0 \cup P_R$ is a partition such that
 - a) $P_0 = \{p_0^1, ..., p_0^k\}, k > 0$, is the set of idle places.

- b) $P_A = \bigcup_{i=1}^k P_A^i$ is the set of operation places, where $P_A^i \cap P_A^j = \emptyset$, for all $i \neq j$.
 - c) $P_R = \{r_1, ..., r_n\}, n > 0$, is the set of resource places.
- (2) $T = \bigcup_{i=1}^{k} T^{i}$ is the set of transitions, where $T^{i} \cap T^{j} = \emptyset$, for all $i \neq j$.
- (3) $\forall i \in \mathbb{N}_{k} = \{1,2,...,k\}$, the subnet N^{i} generated by $\{p_{0}^{i}\} \cup P_{A}^{i} \cup T^{i}$ is a strongly connected state machine, such that every circuit contains $\{p_{0}^{i}\}$ and $\forall p \in P_{A}^{i}, |p^{\bullet}| = 1$.
- (4) $\forall i \in \mathbb{N}_k$, $\forall p \in P_A^i, \exists r \in P_R, {}^{\bullet \bullet}p \cap P_R = p {}^{\bullet \bullet} \cap P_R = \{r\}$ and $|{}^{\bullet \bullet}p \cap P_R| = 1$.
- (5) For $r \in P_R$, $H(r) = ({}^{\bullet r}) \cap P_A$ is the set of operation places that use r and are called holders of r.
- (6) For $p \in P_A$, $({}^{\bullet \bullet}p) \cap P_R = \{r_p\}$ where resource r_p is called the resource used by p.
 - (7) N is strongly connected.

Definition 2: Let $N = (P_A \cup P_0 \cup P_R, T, F)$ be an L-S³PR. An initial marking M_0 is called an acceptable one for N if 1) $\forall p \in P_0, M_0(p) \ge 1$; 2) $\forall p \in P_A, M_0(p) = 0$; and 3) $\forall p \in P_R, M_0(p) \ge 1$.

III. CONTROLLABILITY CONDITION

In this section, we first briefly introduce some fundamental concepts of resource circuits, loop resource subsets, and resource subnets. Based on them, the controllability condition of resultant siphons is discussed for L-S³PR. In the remaining discussion, we assume that $N = (P_A \cup P_0 \cup P_R, T, F)$ is an L-S³PR net with an acceptable initial marking.

Proposition 1: Let S be an SMS in (N, M_0) and (N_1, M_1) be the net derived from (N, M_0) by adding a monitor V_S . S is optimally controlled if V_S is added such that 1) $\forall p \in P_A \cup P_0 \cup P_R$, $M_1(p) = M_0(p)$; 2) $M_1(V_S) = M_0(S) - 1$; and 3) $I = p_x + \ldots + p_y + V_S$ is a P-invariant of (N_1, M_1) where $\{p_x, \ldots, p_y\} = (\bigcup_{r \in S \cap P_n} H(r)) \setminus S$.

Proof: Similar to the proof of Proposition 1 in [18].

Definition 3: Let $\{r_1, r_2, ..., r_m\} \subseteq P_R (m \ge 2)$ be a set of resources in N. An elementary circuit $C(r_1, t_1, r_2, t_2, ..., r_m, t_m)$ is called a resource circuit if 1) $\forall i \in \{1, 2, ..., m\}, r_i \in {}^{\bullet} t_i$; 2) $\forall i \in \{2, ..., m\}, r_i \in {}^{\bullet} t_i$; and 3) $r_i \in {}^{\bullet} t_i$.

We use $C^R = \{r_1, r_2, ..., r_m\}$ to denote the set of resources in a resource circuit C in N.

Definition 4: Let $C = \{C_1, C_2, ..., C_n\}$ be the set of resource circuits in N. The set of loop resource subsets $\mathbb{Q} \subseteq 2^{P_R}$ is recursively defined as follows: 1) $\forall C_i \in C$, $C_i^R \in \mathbb{Q}$; 2) if Ω_1 , $\Omega_2 \in \mathbb{Q}$, $\Omega_1 \cap \Omega_2 \neq \emptyset$, then $\Omega_{1,2} = \Omega_1 \cup \Omega_2 \in \mathbb{Q}$.

The net shown in Fig. 1(a) has three resource circuits: C_1 $(p_{11}, t_2, p_{12}, t_7)$, $C_2(p_{12}, t_3, p_{13}, t_8)$, and $C_3(p_{13}, t_4, p_{14}, t_9)$. Let

$$\begin{split} &\Omega_{1}=C_{1}^{R} \ , \ \Omega_{2}=C_{2}^{R} \ , \ \text{and} \ \ \Omega_{3}=C_{3}^{R} \ . \ \text{Clearly,} \ \ \Omega_{1}=C_{1}^{R}=\{p_{11}, p_{12}\}, \ \Omega_{2}=C_{2}^{R}=\{p_{12}, p_{13}\}, \ \text{and} \ \ \Omega_{3}=C_{3}^{R}=\{p_{13}, p_{14}\} \ \text{are loop} \\ \text{resource subsets.} \ \ \text{Since} \ \ \Omega_{1} \ \cap \ \Omega_{2}=\{p_{12}\}\neq\varnothing \ \ \text{and} \ \ \Omega_{2} \ \cap \ \Omega_{3}=\{p_{13}\}\neq\varnothing, \ \text{then} \ \ \Omega_{4}=\Omega_{1,2}=\Omega_{1}\cup \ \Omega_{2}=\{p_{11}, p_{12}, p_{13}\} \ \text{and} \\ \Omega_{5}=\Omega_{2,3}=\ \Omega_{2}\cup \ \Omega_{3}=\{p_{12}, p_{13}, p_{14}\} \ \ \text{are loop resource} \\ \text{subsets as well.} \ \ \text{Similarly, so is} \ \ \Omega_{6}=\Omega_{1,2,3}=\ \Omega_{1}\cup \Omega_{2,3}=\{p_{11}, p_{12}, p_{13}, p_{14}\}. \end{split}$$

Definition 5: Let $\Omega = \{r_1, r_2, ..., r_m\} \subseteq P_R \ (m \ge 2)$ be a subset of resources in N. Then $N_\Omega = (P_\Omega, T_\Omega, F_\Omega)$ is called a resource subnet of N generated by Ω if 1) $P_\Omega = \Omega$; 2) $T_\Omega = {}^{\bullet}\Omega$; and 3) $F_\Omega = F \cap [(P_\Omega \times T_\Omega) \cup (T_\Omega \times P_\Omega)]$. $T_{\Omega\text{-source}} \subseteq T_\Omega$ is defined as the set of source transitions in N_Ω , and the set of source transitions related to a resource r is defined as $T_{\Omega\text{-source}}^r = {}^{\bullet}r \cap T_{\Omega\text{-source}}$.

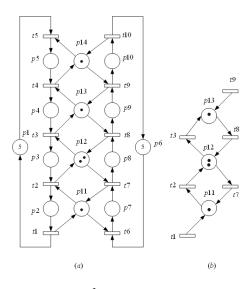


Fig. 1 (a) A marked L-S³PR (N, M_0) and (b) Resource subnet N_{Ω} obtained from (N, M_0)

As shown in Fig. 1(a), $\Omega = \{p_{11}, p_{12}, p_{13}\}$ is a subset of resources in N. Then, resource subnet $N_{\Omega} = (P_{\Omega}, T_{\Omega}, F_{\Omega})$ generated by Ω is shown in Fig. 1(b) with $P_{\Omega} = \Omega = \{p_{11}, p_{12}, p_{13}\}$ and $T_{\Omega} = \{t_1, t_2, t_3, t_7, t_8, t_9\}$. Trivially, $T_{\Omega\text{-source}} = \{t_1, t_9\}$, $T_{\Omega\text{-source}}^{p_{11}} = \{t_1\}$, $T_{\Omega\text{-source}}^{p_{12}} = \varnothing$, and $T_{\Omega\text{-source}}^{p_{13}} = \{t_9\}$.

By using the proposed resource subnets, we can have the following lemmas.

Lemma 3: Let $\Omega = \{r_1, r_2, ..., r_m\} \subseteq P_R(m \ge 2)$ be a subset of resources in N. S is a siphon if $S = \Omega \cup \bigcup_{t \in T_0, ...} (^{\bullet}t \cap P_A)$.

Proof: Refer to the work in [19].

In what follows, we use S_{Ω} to denote the siphon derived from a resource subset Ω , i.e., $S_{\Omega} = \Omega \cap \bigcup_{t \in T_{\Omega-\text{source}}} ({}^{\bullet}t \cap P_{A})$.

Lemma 4: Let $\Omega = \{r_1, r_2, ..., r_m\} \in \mathbb{Q}(m \ge 2)$ be a loop

resource subset in N. Then, S_0 is an SMS.

Proof: Similar to the proof of Theorem 10 in [14]. *Definition 6*: Let $S_{\Omega_{\alpha}}$ and $S_{\Omega_{\beta}}$ ($\alpha \neq \beta$) be two siphons in N, where Ω_{α} , Ω_{β} , and $\Omega_{\alpha,\beta} = \Omega_{\alpha} \cup \Omega_{\beta}$ are three resource subsets. $S_{\Omega_{\alpha}}$ and $S_{\Omega_{\beta}}$ are composable if $\Omega_{\alpha} \cap \Omega_{\beta} \neq \emptyset$, $\Omega_{\alpha} \not\subset \Omega_{\beta}$, and $\Omega_{\beta} \not\subset \Omega_{\alpha}$. The resultant siphon by composing $S_{\Omega_{\alpha}}$ and $S_{\Omega_{\beta}}$ is defined as

$$S_{\Omega_{\alpha,\beta}} = S_{\Omega_{\alpha}} \circ S_{\Omega_{\beta}} = \Omega_{\alpha,\beta} \cup \bigcup\nolimits_{t \in T_{\Omega_{\alpha},\alpha} - Samr} ({}^{\bullet}t \cap P_{A}) \; .$$

As shown in Fig. 1(a), $\Omega_1 = \{p_{11}, p_{12}\}$, $\Omega_2 = \{p_{12}, p_{13}\}$, and $\Omega_{1,2} = \{p_{11}, p_{12}, p_{13}\}$ are three resource subsets.

$$S_{\Omega_1} = \Omega_1 \cup \bigcup_{t \in T_{\Omega_1 - \text{source}}} ({}^{\bullet}t \cap P_A) = \{p_2, p_8, p_{11}, p_{12}\}.$$

$$S_{\Omega_2} = \Omega_2 \cup \bigcup_{t \in T_{\Omega_2 \text{-source}}} ({}^{ullet}t \cap P_A) = \{p_3, p_9, p_{12}, p_{13}\}.$$

 $\Omega_1 \cap \Omega_2 = \{p_{12}\} \neq \emptyset$, $\Omega_1 \not\subset \Omega_2$, and $\Omega_2 \not\subset \Omega_1$. Hence S_{Ω_1} and S_{Ω_2} are composable and the resultant siphon by composing them is

$$S_{\Omega_{1,2}} = S_{\Omega_{1}} \circ S_{\Omega_{2}} = \Omega_{1,2} \cup \bigcup_{t \in T_{\Omega_{1,2}-\text{source}}} ({}^{\bullet}t \cap P_{A}) = \{p_{2}, p_{9}, p_{11}, p_{12}, p_{13}\}.$$

Lemma 5: Let $S_{\Omega_{\alpha}}$ and $S_{\Omega_{\beta}}$ $(\alpha \neq \beta)$ be two composable siphons with $S_{\Omega_{\alpha,\beta}}$ being their resultant one in N. If $S_{\Omega_{\alpha}}$ and $S_{\Omega_{\beta}}$ are SMS, so is $S_{\Omega_{\alpha,\beta}}$.

Proof: Similar to the proof of Theorem 11 in [14]. Lemma 6: Let $S_{\Omega_{\alpha}}$ and $S_{\Omega_{\beta}}$ $(\alpha \neq \beta)$ be two composable siphons with $S_{\Omega_{\alpha,\beta}}$ being their resultant one in N. If $S_{\Omega_{\alpha}}$ and $S_{\Omega_{\beta}}$ are SMS, then there always exist two places p_x and p_y $(p_x \neq p_y)$ such that $p_x \in S_{\Omega_{\alpha}} \setminus \Omega_{\alpha}$, $p_y \in S_{\Omega_{\beta}} \setminus \Omega_{\beta}$, and p_x , $p_y \notin S_{\Omega_{\alpha,\beta}}$.

Proof: Refer to the work in [19].

Definition 7: Let $S_{\Omega_{\alpha}}$ and $S_{\Omega_{\beta}}$ ($\alpha \neq \beta$) be two composable SMS with $S_{\Omega_{\alpha,\beta}}$ being their resultant one in N. $D_{\alpha,\beta}(\Omega_{\lambda}) \subset \Omega_{\lambda}$ is called a key resource subset of Ω_{λ} if $D_{\alpha,\beta}(\Omega_{\lambda}) = \{r \mid r \in \Omega_{\lambda}, T^r_{\Omega_{\lambda}-source} \supset T^r_{\Omega_{\alpha,\beta}-source}, T^r_{\Omega_{\lambda}-source} \neq T^r_{\Omega_{\alpha,\beta}-source}\}$ ($\lambda = \alpha, \beta$). Key resource subsets denote the subsets of resource places whose source transition count is decreased after composing two SMS. Key resource subsets are key factors deciding the controllability condition of resultant siphons.

For example, $S_{\Omega_4} = \{p_2, p_9, p_{11}, p_{12}, p_{13}\}$ and $S_{\Omega_5} = \{p_3, p_{10}, p_{12}, p_{13}, p_{14}\}$ are SMS in Fig. 1(a) with $\Omega_4 = \{p_{11}, p_{12}, p_{13}\}$ and $\Omega_5 = \{p_{12}, p_{13}, p_{14}\}$. $S_{\Omega_{4,5}} = \{p_2, p_{10}, p_{11}, p_{12}, p_{13}, p_{14}\}$ is the resultant one by composing S_{Ω_4} and S_{Ω_5} , where $\Omega_{4,5} = \{p_{11}, p_{12}, p_{13}, p_{14}\}$. By Definition 5, the resource subnets that are generated by Ω_4, Ω_5 , and Ω_4 are shown in

Fig. 2.

Trivially, $T_{\Omega_4-source}^{p13}\supset T_{\Omega_{4,5}-source}^{p13}$ and $T_{\Omega_5-source}^{p12}\supset T_{\Omega_{4,5}-source}^{p12}$. Hence $D_{4,5}(\Omega_4)=\{p_{13}\}$ and $D_{4,5}(\Omega_5)=\{p_{12}\}$ are the respective key resource subsets of Ω_4 and Ω_5 .

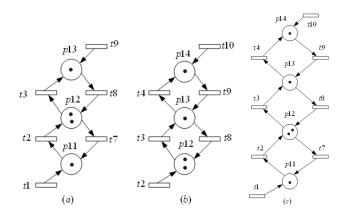


Fig. 2 Three resource subnets (a) N_{Ω_4} , (b) N_{Ω_5} , and (c) $N_{\Omega_{45}}$

Lemma 7: Let S_{Ω_1} and S_{Ω_2} be two composable siphons with $S_{\Omega_{1,2}}$ being their resultant one in N. If S_{Ω_1} and S_{Ω_2} are SMS, then $D_{1,2}(\Omega_1) \neq \emptyset$ and $D_{1,2}(\Omega_2) \neq \emptyset$.

Proof: Refer to the work in [19].

Remark 1: Lemma 7 indicates that each of two composable SMS has at least one resource place whose source transition count is decreased after composing two SMS.

Lemma 8 [26]: Let S be an SMS. Then, there exists an acceptable initial marking M_0 such that $\exists M \in R(N, M_0)$: M(S) = 0.

 $\begin{array}{lll} \textit{Lemma 9:} \ \, \text{Let} \ \, S_{\Omega_1} \ \, \text{and} \ \, S_{\Omega_2} \ \, \text{be two composable SMS with} \\ S_{\Omega_{1,2}} \quad \text{being their resultant one in } N. \quad \, \text{If} \\ | \ \, D_{1,2}(\Omega_1) \cup D_{1,2}(\Omega_2) | \geq 2 \ \, , \ \, \text{then there exists an acceptable} \\ \text{initial marking } M_0 \ \, \text{such that} \ \, \exists M \in R(N, M_0) : M(S_{\Omega_{1,2}}) = 0, \\ M(S_{\Omega_1}) \neq 0 \ \, \text{and} \ \, M(S_{\Omega_2}) \neq 0 \ \, . \end{array}$

Proof: Refer to the work in [19].

Remark 2: Lemma 9 indicates that if the total number of key resources of S_{Ω_1} and S_{Ω_2} are larger than one, their resultant siphon $S_{\Omega_{1,2}}$ may be unmarked at a marking M where $M(S_{\Omega_1}) \neq 0$ and $M(S_{\Omega_2}) \neq 0$.

For example, $S_{\Omega_4} = \{p_2, p_9, p_{11}, p_{12}, p_{13}\}$ and $S_{\Omega_5} = \{p_3, p_{10}, p_{12}, p_{13}, p_{14}\}$ are SMS in Fig. 1(a) with $S_{\Omega_{4,5}} = \{p_2, p_{10}, p_{11}, p_{12}, p_{13}, p_{14}\}$ being their resultant one. The initial marking $M_0 = [5, 0, 0, 0, 0, 5, 0, 0, 0, 0, 1, 2, 1, 1]^T$. $M = [3, 0, 1, 0, 1, 2, 1, 1, 1, 0, 0, 0, 0, 0]^T$ is a marking reachable from M_0 . According to Definition 7, $D_{4,5}(\Omega_4) = \{p_{13}\}$ and $D_{4,5}(\Omega_5) = \{p_{12}\}$.

Trivially, $M(S_{\Omega_1}) = 1$, $M(S_{\Omega_2}) = 1$, and $M(S_{\Omega_{1,2}}) = 0$ with $|D_{4,5}(\Omega_4) \cup D_{4,5}(\Omega_5)| = 2$.

Corollary 1: Let S_{Ω_1} and S_{Ω_2} be two composable SMS with $S_{\Omega_{1,2}}$ being their resultant one in N. Let S_{Ω_1} and S_{Ω_2} be optimally controlled. $S_{\Omega_{1,2}}$ is not controlled if $|D_{1,2}(\Omega_1) \cup D_{1,2}(\Omega_2)| \ge 2$.

As shown in Fig. 3, two SMS $S_{\Omega_4} = \{p_2, p_9, p_{11}, p_{12}, p_{13}\}$ and $S_{\Omega_5} = \{p_3, p_{10}, p_{12}, p_{13}, p_{14}\}$ in the net in Fig. 1 are optimally controlled via monitors V_4 and V_5 by Proposition 1. Trivially, their resultant siphon $S_{\Omega_4,5} = \{p_2, p_{10}, p_{11}, p_{12}, p_{13}, p_{14}\}$ is not controlled with $|D_{4,5}(\Omega_4) \cup D_{4,5}(\Omega_5)| = 2$.

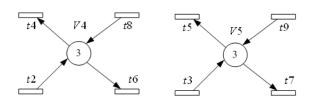


Fig. 3 Two monitors added to the net in Fig. 1(a)

Lemma 10: Let S_{Ω_1} and S_{Ω_2} be two composable SMS with $S_{\Omega_{1,2}}$ being their resultant one in N and $D_{1,2}(\Omega_1) = D_{1,2}(\Omega_2) = \{r\}$. If $M_0(r) \ge 2$, then there exists an acceptable initial marking M_0 such that $\exists M \in R(N, M_0)$: $M(S_{\Omega_1}) = 0$, $M(S_{\Omega_1}) \ne 0$ and $M(S_{\Omega_2}) \ne 0$.

Proof: Similar to the proof of Lemma 9. Remark 3: Lemma 10 indicates that if two composable SMS S_{Ω_1} and S_{Ω_2} share the unique key resource r with $M_0(r) \ge 2$, their resultant siphon $S_{\Omega_{1,2}}$ may be unmarked at a marking M where $M(S_{\Omega_1}) \ne 0$ and $M(S_{\Omega_2}) \ne 0$.

For example, $S_{\Omega_1} = \{p_2, p_8, p_{11}, p_{12}\}$ and $S_{\Omega_2} = \{p_3, p_9, p_{12}, p_{13}\}$ are SMS in Fig. 1(a) with $S_{\Omega_{1,2}} = \{p_2, p_9, p_{11}, p_{12}, p_{13}\}$ being their resultant one. The initial marking $M_0 = [5, 0, 0, 0, 0, 5, 0, 0, 0, 0, 1, 2, 1, 1]^T$. $M = [3, 0, 1, 1, 0, 3, 1, 1, 0, 0, 0, 0, 0, 1]^T$ is a marking reachable from M_0 . According to Definition $M_0 = \{p_{1,2}\}$. Trivially, $M(S_{\Omega_1}) = \{p_1, p_2\}$. Trivially, $M(S_{\Omega_1}) = \{p_1, p_2\}$. and $M(S_{\Omega_1}) = \{p_1, p_2\}$.

Corollary 2: Let S_{Ω_1} and S_{Ω_2} be two composable SMS with $S_{\Omega_{1,2}}$ being their resultant one in N and $D_{1,2}(\Omega_1) = D_{1,2}(\Omega_2) = \{r\}$. Let S_{Ω_1} and S_{Ω_2} be optimally controlled. S_{Ω_1} is not controlled if $M_0(r) \geq 2$.

As shown in Fig. 4, two SMS $S_{\Omega_1} = \{p_2, p_8, p_{11}, p_{12}\}$ and

 $S_{\Omega_2}=\{p_3,\ p_9,\ p_{12},\ p_{13}\}$ in the net in Fig. 1 are optimally controlled via monitors V_1 and V_2 by Proposition 1 where $D_{1,2}(\Omega_1)=D_{1,2}(\Omega_2)=\{p_{12}\}$ with $M_0(p_{12})=2$. Trivially, their resultant siphon $S_{\Omega_{1,2}}=\{p_2,\ p_9,\ p_{11},\ p_{12},\ p_{13}\}$ is not controlled.

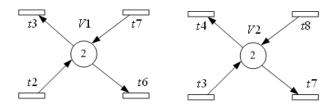


Fig. 4 Two monitors added to the net in Fig. 1(a)

Proof: Refer to the work in [19].

Remark 4: Lemma 11 indicates that if two composable SMS S_{Ω_1} and S_{Ω_2} share the unique key resource r with $M_0(r)=1$, their resultant siphon $S_{\Omega_{1,2}}$ is marked at any marking M where $M(S_{\Omega_1}) \neq 0$ and $M(S_{\Omega_2}) \neq 0$.

For example, $S_{\Omega_2} = \{p_3, p_9, p_{12}, p_{13}\}$ and $S_{\Omega_3} = \{p_4, p_{10}, p_{13}, p_{14}\}$ are SMS in Fig. 1(a) with $S_{\Omega_{2,3}} = \{p_3, p_{10}, p_{12}, p_{13}, p_{14}\}$ being their resultant one. The initial marking $M_0 = [5, 0, 0, 0, 0, 5, 0, 0, 0, 0, 1, 2, 1, 1]^T$ and $D_{2,3}(\Omega_2) = D_{2,3}(\Omega_3) = \{p_{13}\}$ with $M_0(p_{13}) = 1$. Trivially, we cannot find a marking M reachable from M_0 such that $M(S_{\Omega_1}) \neq 0$, $M(S_{\Omega_2}) \neq 0$, and $M(S_{\Omega_{1,3}}) = 0$.

Corollary 3: Let S_{Ω_1} and S_{Ω_2} be two composable SMS with $S_{\Omega_{1,2}}$ being their resultant one in N. Let S_{Ω_1} and S_{Ω_2} be (optimally) controlled. $S_{\Omega_{1,2}}$ is controlled if $D_{1,2}(\Omega_1) = D_{1,2}(\Omega_2) = \{r\}$ and $M_0(r) = 1$.

As shown in Fig. 5, two SMS $S_{\Omega_2} = \{p_3, p_9, p_{12}, p_{13}\}$ and $S_{\Omega_3} = \{p_4, p_{10}, p_{13}, p_{14}\}$ in the net in Fig. 1 are optimally controlled via monitors V_2 and V_3 by Proposition 1 where $D_{2,3}(\Omega_2) = D_{2,3}(\Omega_3) = \{p_{13}\}$ with $M_0(p_{13}) = 1$. Trivially, their resultant siphon $S_{\Omega_{2,3}} = \{p_3, p_{10}, p_{12}, p_{13}, p_{14}\}$ is controlled.

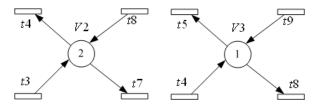


Fig. 5 Two monitors added to the net in Fig. 1(a)

Theorem 1: Let S_{Ω_1} and S_{Ω_2} be two composable SMS with $S_{\Omega_{1,2}}$ being their resultant one in N. If $M(S_{\Omega_1}) \neq 0$ and $M(S_{\Omega_2}) \neq 0$ then $M(S_{\Omega_{1,2}}) \neq 0$ iff $D_{1,2}(\Omega_1) = D_{1,2}(\Omega_2) = \{r\}$ and $M_0(r) = 1$.

Proof: Straight forward from Lemmas 8, 9, 10, and 11. \blacksquare Remark 5: Theorem 1 shows that if and only if two composable SMS S_{Ω_1} and S_{Ω_2} share the unique key resource r with $M_0(r)=1$, their resultant siphon $S_{\Omega_{1,2}}$ is marked at any marking M where $M(S_{\Omega_1}) \neq 0$ and $M(S_{\Omega_2}) \neq 0$.

Theorem 2: Let S_{Ω_1} and S_{Ω_2} be two composable SMS with $S_{\Omega_{1,2}}$ being their resultant one in N. If S_{Ω_1} and S_{Ω_2} are optimally controlled, then $S_{\Omega_{1,2}}$ is controlled *iff* $D_{1,2}(\Omega_1) = D_{1,2}(\Omega_2) = \{r\}$ with $M_0(r) = 1$.

Proof: Straight forward from Corollary 1, Corollary 2, and Theorem 1.

 $\label{eq:controlled} \begin{array}{lll} \textit{Theorem} & 3 : \quad \text{Let} \quad S_{\Omega_i} \quad \text{be optimally controlled for} \\ \forall i \! \in \! \{1,\!2,\!\ldots,\!k\} & \quad \text{and} \quad \quad S_{\Omega_{1,\!2,\!3,\cdots,\!k}} = \! S_{\Omega_1} \circ S_{\Omega_2} \circ S_{\Omega_3} \circ \cdots \circ S_{\Omega_k} \\ = \! \left(\cdots \left(\left(S_{\Omega_1} \circ S_{\Omega_2} \right) \circ S_{\Omega_3} \right) \circ \cdots \right) \circ S_{\Omega_k} \quad . \quad S_{\Omega_{1,\!2,\!3,\cdots,\!k}} \quad \text{is controlled if} \\ D_{(1,\!2,\cdots,i),i+1} \! \left(\Omega_{1,\!2,\cdots,i} \right) = D_{(1,\!2,\cdots,i),i+1} \! \left(\Omega_{i+1} \right) = \! \{r_i\} \quad \text{with} \quad M_0 \! \left(r_i \right) = 1 \\ \text{for} \ \forall i \! \in \! \{1,\!2,\ldots,\!k\!\!-\!1\}. \end{array}$

Proof: Straight forward from Theorem 2.

Remark 6: Theorems 2 and 3 indicate that under some conditions, a resultant siphon is always controlled if its SMS are optimally controlled. Therefore, no monitor is needed to control such resultant siphons. In an L-S³PR, there are many instances that the initial marking of each resource place is 1. Therefore, in a general case, utilizing Theorems 2 and 3 can reduce the number of monitors.

IV. CONCLUSION

Given an L-S³PR net model, the common deadlock prevention policies need to add a monitor to every SMS. These approaches have a problem that the supervisor can be highly complex when the number of SMS is very large. To minimize the number of SMS that need to be controlled, this paper proposes a sufficient and necessary condition under which the resultant siphon is always marked if its SMS are optimally controlled in an L-S³PR. Future work includes extending the controllability conditions to more general

classes of Petri nets and utilizing the newly derived controllability conditions in deadlock prevention policies.

REFERENCES

- J. Ezpeleta, J. M. Colom, and J.Martinez, "A Petri net based deadlock prevention policy for flexible manufacturing systems," *IEEE Trans. Robot. Autom.*, vol. 11, no. 2, pp. 173–184, Apr. 1995.
- [2] Y. S. Huang, M. D. Jeng, X. L. Xie, and D. H. Chung, "Siphon-based deadlock prevention policy for flexible manufacturing systems," *IEEE Trans. Syst., Man, Cybern., A, Syst., Humans*, vol. 36, no. 6, pp. 1248–1256. Nov. 2006.
- [3] M. Uzam, Z. W. Li, and M. C. Zhou, "Identification and elimination of redundant control places in Petri net based liveness enforcing supervisors of FMS," *International Journal of Advanced Manufacturing Technology*, 35(1-2), 150-168, 2007.
- [4] L. Piroddi, R. Cordone, and I. Fumagalli, "Selective siphon control for deadlock prevention in Petri nets," *IEEE Trans. Syst., Man, Cybern., A, Syst., Humans*, vol. 38, no. 6, pp. 1337-1348, Nov. 2008.
- [5] S. G. Wang, C. Y. Wang, and Y. P. Yu, "Design of liveness-enforcing supervisors for S3PR based on complementary places," Accepted by ACM Transactions on Embedded Computing Systems, 2010.
- [6] Z. W. Li and M. C. Zhou, "Elementary siphons of Petri nets and their application to deadlock prevention in flexible manufacturing systems," *IEEE Trans. Syst., Man, Cybern., A, Syst., Humans*, vol. 34, no. 1, pp. 38-51, Jan. 2004.
- [7] Z. W. Li and M. C. Zhou, "Clarifications on the definitions of elementary siphons of Petri nets," *IEEE Trans. Syst., Man, Cybern., A, Syst., Humans*, vol. 36, no. 6, pp. 1227-1229, Nov. 2006.
- [8] Z. W. Li and M. C. Zhou, "Control of elementary and dependent siphons in Petri nets and their application," *IEEE Trans. Syst., Man, Cybern., A, Syst., Humans*, vol. 38, no. 1, pp. 133-148, Jan. 2008.
- [9] Z. W. Li and M. Zhao, "On controllability of dependent siphons for deadlock prevention in generalized Petri nets," *IEEE Trans. Syst., Man, Cybern., A, Syst., Humans*, vol. 38, no. 2, pp. 369-384, Apr. 2008.
- [10] D. Y. Chao and Z. W. Li, "Structural conditions of systems of simple sequential processes with resources nets without weakly dependent siphons," *IET Control Theory and Applications*, vol.3, no.4, pp.391-403, 2009.
- [11] D. Y. Chao, "Technical note reducing mip iterations for deadlock prevention of flexible manufacturing systems," *International Journal* of Advanced Manufacturing Technology, vol.41, no.3-4, pp. 343-346, 2009.
- [12] Z. W. Li and M. C. Zhou, "On siphon computation for deadlock control in a class of Petri nets," *IEEE Trans. Syst., Man, Cybern., A, Syst., Humans*, vol. 38, no. 3, pp. 667-679, Jun. 2008.
- [13] K. Y. Xing, M. C. Zhou, H. X. Liu, and F. Tian, "Optimal Petri-net-based polynomial-complexity deadlock-avoidance policies for Automated Manufacturing Systems," *IEEE Trans. Syst., Man, Cybern., A, Syst., Humans*, vol. 39, no. 1, pp.188-199, Jan. 2009.
- [14] A. R. Wang, Z. W. Li, J. Y. Jia, and M. C. Zhou, "An effective algorithm to find elementary siphons in a class of Petri nets," *IEEE Trans. Syst., Man, Cybern., A, Syst., Humans*, vol. 39, no. 4, pp. 912-923, Jul 2009
- [15] T. Murata, "Petri nets: Properties, analysis, and applications," *Proc. IEEE*, vol. 77, no. 4, pp. 541–580, Apr. 1989.
- [16] Z. W. Li and M. C. Zhou, "Deadlock Resolution in Automated anufacturing Systems: A Novel Petri Net Approach," *London: Springer-Verlag*, Feb. 2009.
- [17] J. Ezpeleta, F. Garcia-valles, and J. M. Colom, "A class of well structured Petri nets for flexible manufacturing systems," in *ICATPN*, 1998, vol. 1420, pp. 64–83.
- [18] Z. W. Li, H. S. Hu, and A. R. Wang, "Design of liveness-enforcing supervisors for flexible manufacturing systems using Petri nets," *IEEE Trans. Syst., Man, Cybern., C, Appl. Rev.*, vol.37, no.4, pp.517–526, 2007.
- [19] S. G. Wang, C.Y. Wang, and M.C. Zhou, *Technical Report*. Department of Electrical and Computer Engineering, New Jersey Institute of Techn